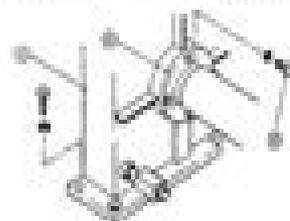


13. Drive And Gear Case Assemblies Removal

WARNING

Do Not Place Your Body Under The Suspended Assemblies When Separating The Assemblies From The Equipment. Do Not Put Your Body Between The Assemblies And The Equipment.



801-13

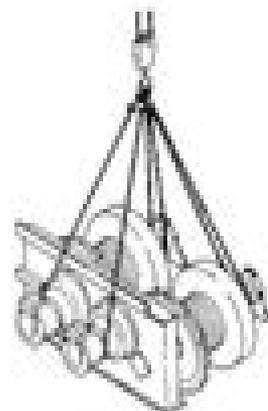
1. Remove bolts (3) and separate each wheel (2) from gear case (1) to prevent rolling the wheel.
2. Attach wire rope of the assemblies on the hoist.

Note: Use rubber pad or wooden block on hoist gear to avoid L2/Fx accidents.

3. Remove gear case mounting bolts (3) and bearing holder mounting bolts (2).
4. Slowly suspend the assemblies horizontally with an auxiliary crane or similar lifting device. Maximum: keep the front and rear drive shafts at a right angle to the gear case.

Assemblies weight: 4076 to 5271 kg

5. Carefully transport the shaft and gear case assemblies to a safe zone.



801-14

Note: When placing the shaft and gear case assemblies in the safe zone, always use the correct supports to ensure the full a designed support system is used. Do not place the shaft and gear case on other structural parts of the machine. If the shaft is not resting horizontally and if the gear case (1) or bearing holder (2) are not perpendicular to the frame (3), shaft (4), assembly will loading in the assembly can occur which can cause damage and another bearing life.



Motor Base

801-15

14. Gear Case Oil Drain

1. Position a clean oil container, remove drain plug (1) and drain the oil from the gear case. Oil capacity: 21 gal (79.8 L).
2. After the oil is completely drained, insert drain plug (1).

Note: Check the oil level in 7 months, once a year or after. Replace lost oil.



801-16

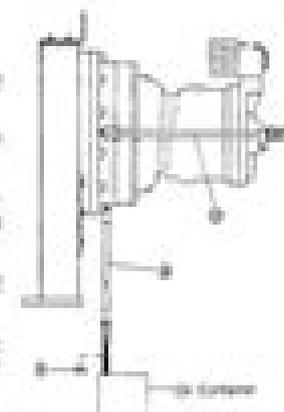
15. Drive Motor Oil Drain

Note: Drain gear oil from the front and rear shaft front motor (1) using the following procedure:

1. Position a clean oil container, remove drain cap (2) from hose (3), and drain gear oil. Oil capacity: 1.8 gal (7.6 L).
2. After gear oil is completely drained, disconnect hose (3), (2) assemblies, insert drain plug into the ports.

Note: Check the oil level in 7 months, once a year or after. Replace lost oil.

Note: Before disconnecting hose (3), (2) assemblies, make sure it is protected against falling, wear safety.



801-17

16. Drive Motor Removal

1. Attach a sling to the motor (1), and support the motor with the sling and a hoist.
2. Remove bolts (2) and the motor assembly.

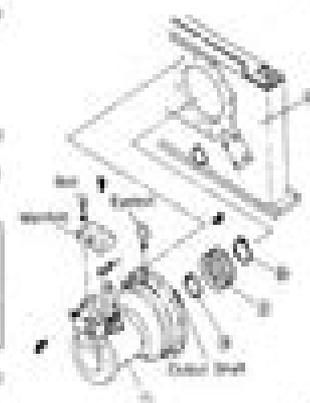
Motor assembly weight: 575.0 to 604 kg

3. Place a wooden block or a blocked steel, and lower the motor onto the block.
4. Remove strap ring (2), pin (2), and spacer (3) from the motor output shaft.

CAUTION

Do Not Damage The Motor (1) Output Shaft Or Pinion (1) Spine.

5. Remove the bolts and remove the motor from motor (1).



801-18

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SA Adler



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