

# Animal Journeys (Explorers Plus)

Taylor, Barbara

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# Animal Journeys Explorers

**Arturo Cuomo**



## **Animal Journeys Explorers:**

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web bolt torque is calculated for a flanged assembly using the following equation applied torque  $t_k f d$  12 in fps unit where  $t$  torque in ft lb  $k$  dimensionless nut factor or tightening factor  $f$  axial force in pounds  $d$  nominal bolt diameter in inches in the metric system torque applied  $t_k d f$  1000 where  $t$  torque in n m  $f$  bolt load in n

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web easy handling bolt numbering shall be done clockwise around the flange with the following sequence the table below shows the torque sequence for flanges with 4 to 32 bolts number of bolt studbolt tightening sequence to follow 4 bolt flange 1 3 2 4 8 bolt flange 1 5 3 7 2 6 4 8 12 bolt flange 1 7 4 10 2 8 5 11 3 9 6 12 16 bolt

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web for flanges with 12 or more bolts 1 st round 20 percent of final torque 2 nd round 40 percent of final torque 3 rd round 80 percent of final torque 4 th round 100 percent of final torque final round clockwise or counter clockwise around the flange please take note the above bolt tightening sequences are the most

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web jan 27 2021 the gasket type and arrangement of the flange connection are both critical to choosing which tightening sequence an assembler can use this article which is intended for supervisors engineers or anyone else who oversees bolted flange assembly or maintenance will discuss different torque sequences

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web ensure the bolt lengths allow for a minimum of 2 3 threads protruding beyond the top of the nut when tightened bolts must be tightened according to the below sequence options assemble bolts hand tight maximum 30 of final tightening torque as per below cross pattern sequences

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face if you were to tighten adjacent bolts when those opposite remain loose the result will be

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