



Fig. 185. Front Oil Seal

Courtesy of GENERAL MOTORS COMPANY

17. Install the front engine cover. Refer to [Engine, Front Cover Replacement](#).
18. Install the transfer case. Refer to [Transfer Case Replacement](#).
19. Install the drivetrain and front suspension frame front crossmember. Refer to [Drivetrain and Front Suspension Frame Replacement](#).
20. Remove the engine support fixture. Refer to [Engine Support Fixture](#).
21. Refill the engine oil and install a NEW oil filter. Refer to [Engine Oil and Oil Filter Replacement](#).

## OIL PAN REPLACEMENT (FWD)

## Removal Procedure

1. Drain the engine oil and remove the oil filter. Refer to [Engine Oil and Oil Filter Replacement](#).
2. Support the engine. Refer to [Engine Support Fixture](#).
3. Remove the drivetrain and front suspension frame front crossmember. Refer to [Drivetrain and Front Suspension Frame Replacement](#).



Fig. 186. Front Oil Seal

Courtesy of GENERAL MOTORS COMPANY

4. Remove the front engine cover (1). Refer to [Engine, Front Cover Replacement](#).
5. Remove the front exhaust pipe. Refer to [Exhaust, Front Pipe Replacement \(LIG\)](#).

# Manual Repair Diagram

**JL Elias**



## **Manual Repair Diagram:**

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**Popular Science Monthly** ,1930      *Battery Man* ,1924      **Standards of Practice Covering the Training of Motorcycle Repairmen and Drivers and the Maintenance of Motorcycles in Military Service** Harley-Davidson Motor Company,1918      Motor World Wholesale ,1918      **Automobile Dealer and Repairer** ,1909

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