

# Powerhead Disassembly

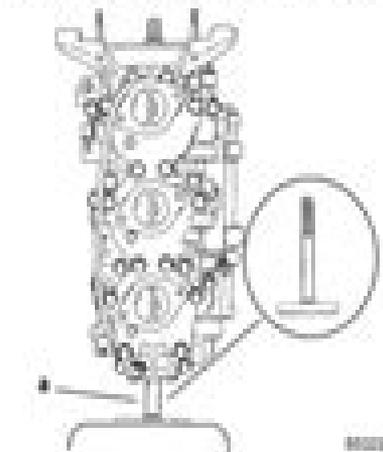
## Removing Engine Components

**NOTE:** Refer to appropriate sections in service manual for removal of individual fuel and electrical sub-assemblies from powerhead.

Component/Assembly	Section
CO2	24
Plywheel	24
Stator Assembly	24
Trigger Assembly	24
Stator Motor	25
Stator Solenoid	25
Voltage Regulator/Rectifier	25
Fuel Pump	24
Carburetor and Linkage	26
Air Filter	26
Fuel Emulsion Valve	26
Oil Pump	27
Ignition Cable Lock Assembly	14
Control Cable Anchor Bracket	14

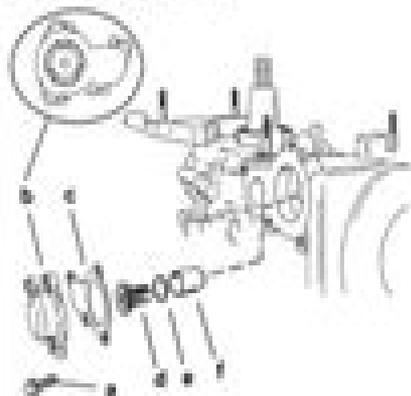
**NOTE:** All ignition and electrical components can be removed and installed as an assembly.

1. Place powerhead in repair stand or on bench.



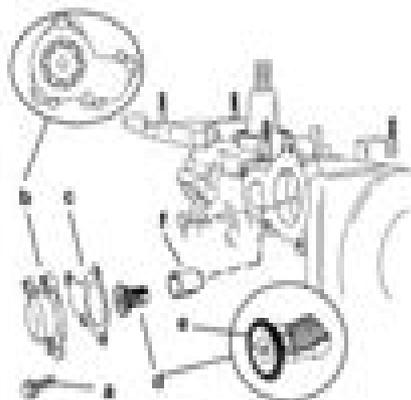
a - Powerhead Stand (P/N 301711-1 or 301711-2)  
Powerhead Stand (P/N 301711-1, 301711-2)

## THERMOSTAT ASSEMBLY



### SN 00462152 & Below

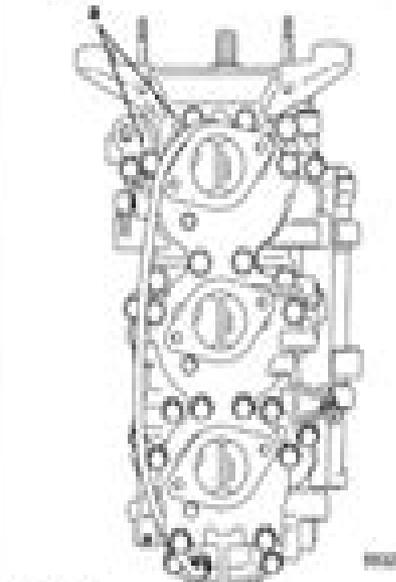
- a - Bolt
- b - Thermostat Cover
- c - Thermostat Cover Gasket
- d - Thermostat
- e - O-ring
- f - Gasket



### SN 00462153 & Up

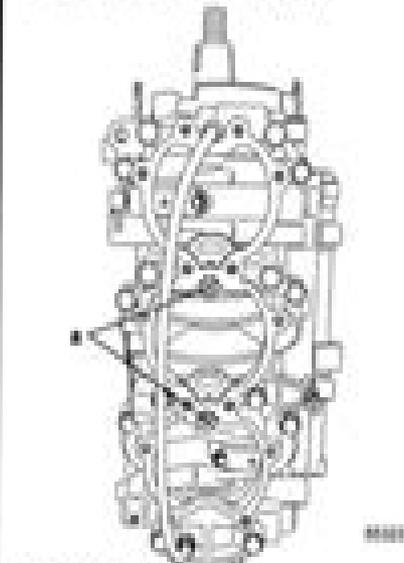
- a - Bolt
- b - Thermostat Cover
- c - Thermostat Cover Gasket
- d - Thermostat
- e - Bolt
- f - Gasket

2. Remove intake manifold and vent block from Bolt.



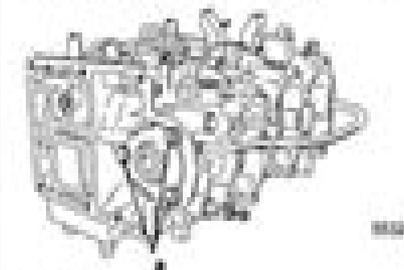
a - Bolt (14)

3. Remove check valves and isolates.



a - Check valves/Isolates

4. Place engine on work bench and remove end cap bolts.



a - Bolt

# Operating Manual 60 Hp Mercury 2013

**Rosina Ehmman**



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