

## SUZUKI DT9.9 & DT15 (1983-1987) AND DT15C (1988)

### CONDENSED SERVICE DATA

**NOTE:** Metric fasteners are used throughout outboard motor.

<b>TUNE-UP</b>	
Hp/rpm .....	9.9/4500-5300 15/4700-5500
Bore .....	59 mm (2.32 in.)
Stroke .....	52 mm (2.05 in.)
Number of Cylinders .....	2
Displacement .....	284 cc (17.33 cu. in.)
Spark Plug:	
NGK .....	BR7HS-10
Electrode Gap .....	0.9-1.0 mm (0.035-0.039 in.)
Ignition Type .....	CDI
Carburetor Make .....	Mikuni
Idle Speed (in gear) .....	600-650 rpm
Fuel-Oil Ratio .....	See Text

#### SIZES—CLEARANCES

<b>Piston Ring End Gap:</b>	
DT9.9 and DT15 (to 1987) .....	0.15-0.35 mm (0.006-0.014 in.)
Wear Limit .....	0.7 mm (0.027 in.)
DT9.9 and DT15 (1987) .....	0.20-0.40 mm (0.008-0.016 in.)
Wear Limit .....	0.8 mm (0.031 in.)
DT15C .....	0.10-0.25 mm (0.004-0.010 in.)
Wear Limit .....	0.8 mm (0.031 in.)
<b>Piston-to-Cylinder Clearance:</b>	
DT9.9 and DT15 .....	0.052-0.067 mm (0.0020-0.0026 in.)
DT15C .....	0.042-0.062 mm (0.0016-0.0024 in.)
Piston Pin Diameter .....	13.995-14.000 mm (0.5510-0.5512 in.)
<b>Maximum Crankshaft Runout at Main Bearing Journal .....</b>	
	0.05 mm (0.002 in.)
<b>Maximum Connecting Rod Small End Side Shake:</b>	
DT9.9 and DT15 .....	4.0 mm (0.157 in.)

#### SIZES—CLEARANCES CONT.

DT15C .....	5.0 mm (0.197 in.)
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#### TIGHTENING TORQUES

Power Head Mounting Screws .....	15-20 N·m (11-15 ft.-lbs.)
<b>Crankcase:</b>	
6 mm .....	8-12 N·m (6-9 ft.-lbs.)
8 mm .....	20-25 N·m (15-19 ft.-lbs.)
<b>Cylinder Head Screws:</b>	
DT9.9 and DT15 .....	20-25 N·m (15-19 ft.-lbs.)
DT15C .....	21-25 N·m (16-18 ft.-lbs.)
Flywheel Nut .....	80-90 N·m (59-66 ft.-lbs.)
<b>Standard Screws—(Marked "4"):</b>	
5 mm .....	2-4 N·m (18-35 in.-lbs.)
6 mm .....	4-7 N·m (35-62 in.-lbs.)
8 mm .....	10-16 N·m (7-12 ft.-lbs.)
10 mm .....	22-35 N·m (16-26 ft.-lbs.)
<b>(Stainless Steel):</b>	
5 mm .....	2-4 N·m (18-35 in.-lbs.)
6 mm .....	6-10 N·m (53-88 in.-lbs.)
8 mm .....	15-20 N·m (11-15 ft.-lbs.)
10 mm .....	34-41 N·m (25-30 ft.-lbs.)
<b>(Marked "7"):</b>	
5 mm .....	3-6 N·m (26-53 in.-lbs.)
6 mm .....	8-12 N·m (71-106 in.-lbs.)
8 mm .....	18-28 N·m (13-21 ft.-lbs.)
10 mm .....	40-60 N·m (29-44 ft.-lbs.)

# 1997 Suzuki Dt15c Service Manual

**Suzuki Jidōsha Kōgyō Kabushiki  
Kaisha. Export Service Section**

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Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1992 This manual is suitable for experienced mechanics as well as apprentice  
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*Suzuki: Service Manual* Suzuki Motor Corporation (Hamamatsu),      *Suzuki Service Manual, Model TS250R.* Suzuki  
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