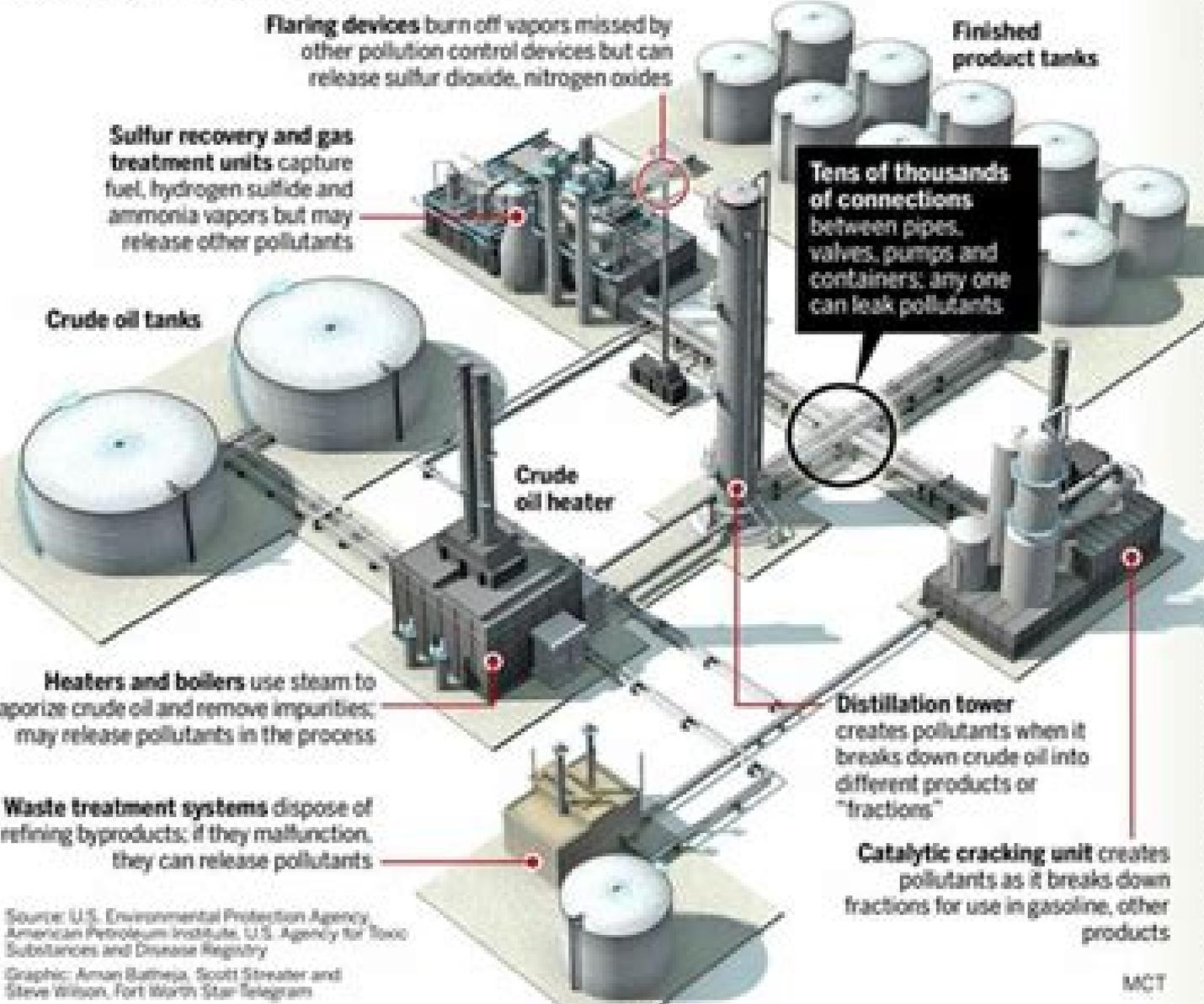


How an oil refinery can pollute the air

This simplified diagram of an oil refinery shows some of the parts that can release hazardous chemicals and gases into the air:



Flaring devices burn off vapors missed by other pollution control devices but can release sulfur dioxide, nitrogen oxides

Sulfur recovery and gas treatment units capture fuel, hydrogen sulfide and ammonia vapors but may release other pollutants

Crude oil tanks

Tens of thousands of connections between pipes, valves, pumps and containers; any one can leak pollutants.

Finished product tanks

Crude oil heater

Heaters and boilers use steam to vaporize crude oil and remove impurities; may release pollutants in the process

Waste treatment systems dispose of refining byproducts; if they malfunction, they can release pollutants

Distillation tower creates pollutants when it breaks down crude oil into different products or "fractions"

Catalytic cracking unit creates pollutants as it breaks down fractions for use in gasoline, other products

Refinery air pollutants

Ammonia gas
Irritates tissues; low level can irritate eyes, nasal passages; high level can kill

Benzene
Carcinogen, may harm fetuses; can cause dizziness, sleepiness, convulsions, rapid pulse, coma or death

Hydrogen sulfide
"Rotten egg" gas; inhaling even a small amount can kill

Nitrogen oxides
Source of ground-level ozone, which can trigger asthma attacks, aggravate bronchitis, emphysema, other chronic respiratory diseases

Volatile organic compounds
Another source of ozone; linked to cancer, lung and immune system damage

Sulfur dioxide
Tiny particles linked to numerous respiratory problems; with water vapor, creates acid rain

Microscopic particles
Lodge deep inside lungs, can cause asthma, heart attack, premature death

Carbon monoxide
Gas from smokestacks, vehicle tailpipes; high amounts deprive brain of oxygen, can cause brain damage and death

Source: U.S. Environmental Protection Agency, American Petroleum Institute, U.S. Agency for Toxic Substances and Disease Registry

Graphic: Aman Batheja, Scott Steuber and Steve Wilson, Fort Worth Star-Telegram

Cracking Down Oil Refining And Pollution Control

RC Schank



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