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by Carla Mooney



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web apr 25 2017 while ra smooths all measurements into one average and rz averages only the greatest deviations there isn't  
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web roughness conversion chart 1.0 roughness is measured in a trasversal direction to the main grooves the mean  
arithmetical value ra in  $\mu\text{m}$  is assumed for roughness measurements rt maximum value of roughness from the lowest to the  
highest point rz average roughness in 10 points

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web pt rmax at jis 82 sum of height of the largest profile peak height rp and the largest profile valley rv within an evaluation  
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fifth largest peak and mean value of largest valley to

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web usage note a direct allocation of an rz value to a roughness grade is not possible due to the conversion interval in this rz ra calculator the input rz value is first converted to the average value of the ra interval and the n class is determined based on this value

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web rmax vertical distance from highest peak to lowest valley rmax is particularly sensitive to anomalies such as scratches and burrs that may not be obvious from measures such as ra that rely on averages rz preferred by many europeans rz is often preferred to ra in europe and particularly germany

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web r z m i n 3 8 r a 0 95 r z m a x 14 5 r a 0 75 converting between ra and rz is not a good engineering practice it is always recommended to measure according to the method in which surface roughness is indicated on the drawing as you can see in the below graphs the inaccuracy grows in higher r a r z values

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web ra roughness average in micrometers or microinches rms root mean square in microinches cla center line average in

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