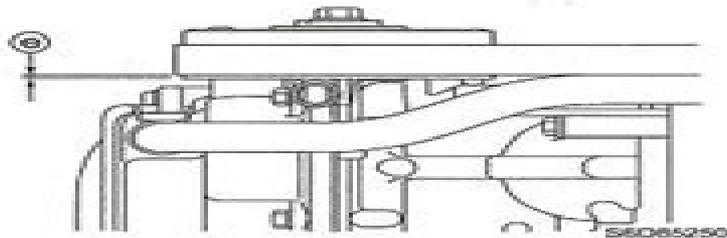
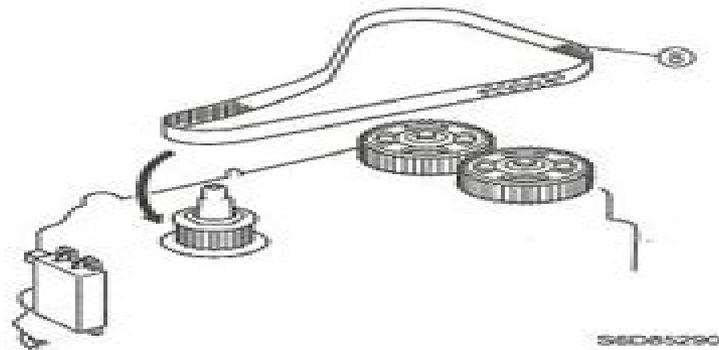


10. Install a new timing belt ⑧ onto the drive sprocket with its part number in the upright position, and then install the belt onto the driven sprockets by turning it counterclockwise.



CAUTION:

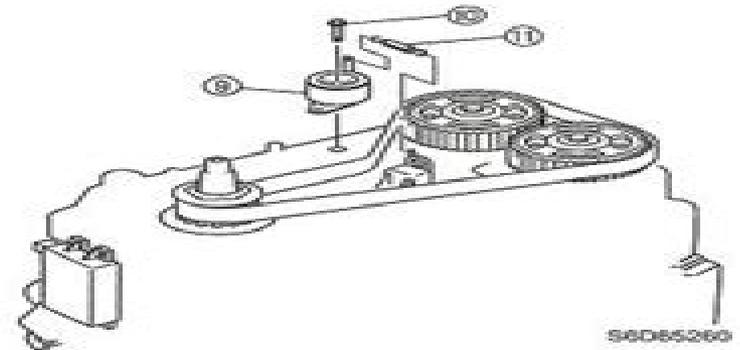
- Do not twist, turn inside out, or bend the timing belt beyond the maximum limit of 25 mm (1.0 in) otherwise it can be damaged.
- Do not get oil or grease on the timing belt.

NOTE:

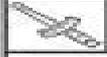
The lower edge of the timing belt should be 2 mm (0.08 in) ⑨ from the bottom of the driven sprockets.

11. Install the timing belt tensioner ⑨ and finger tighten the bolt ⑩ until the bolt seat contacts the timing belt tensioner.
12. Loosen the timing belt tensioner bolt 90°.

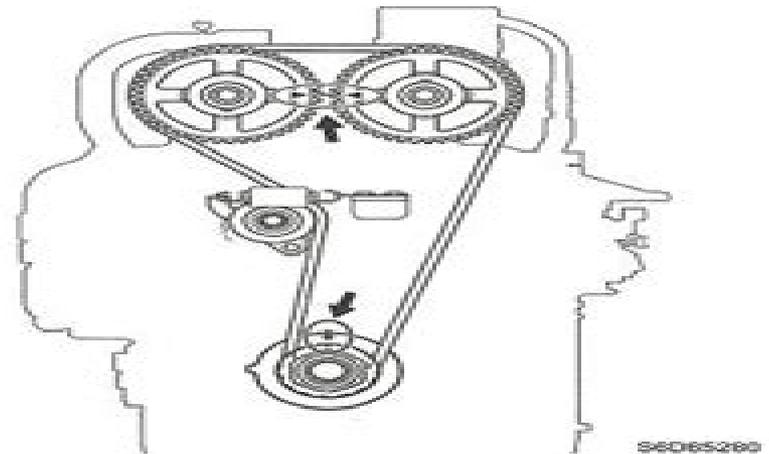
13. Install the spring ⑪.



14. Take up the timing belt slack by turning the drive sprocket clockwise at least two full turns.
15. Tighten the timing belt tensioner bolt to the specified torque.

 Timing belt tensioner bolt:
39 N·m (3.9 kgf·m, 28.8 ft·lb)

16. Turn the drive sprocket two full turns, and then check that the alignment marks are aligned.



17. Install the bracket and connect the cooling water hose.

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AN Whitehead



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Table of Contents 70 Yamaha Outboard Timing Adjustment

1. Understanding the eBook 70 Yamaha Outboard Timing Adjustment
 - The Rise of Digital Reading 70 Yamaha Outboard Timing Adjustment
 - Advantages of eBooks Over Traditional Books
2. Identifying 70 Yamaha Outboard Timing Adjustment
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 70 Yamaha Outboard Timing Adjustment
 - User-Friendly Interface
4. Exploring eBook Recommendations from 70 Yamaha Outboard Timing Adjustment

- Personalized Recommendations
 - 70 Yamaha Outboard Timing Adjustment User Reviews and Ratings
 - 70 Yamaha Outboard Timing Adjustment and Bestseller Lists
5. Accessing 70 Yamaha Outboard Timing Adjustment Free and Paid eBooks
 - 70 Yamaha Outboard Timing Adjustment Public Domain eBooks
 - 70 Yamaha Outboard Timing Adjustment eBook Subscription Services
 - 70 Yamaha Outboard Timing Adjustment Budget-Friendly Options
 6. Navigating 70 Yamaha Outboard Timing Adjustment eBook Formats
 - ePub, PDF, MOBI, and More
 - 70 Yamaha Outboard Timing Adjustment Compatibility with Devices
 - 70 Yamaha Outboard Timing Adjustment Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 70 Yamaha Outboard Timing Adjustment
 - Highlighting and Note-Taking 70 Yamaha Outboard Timing Adjustment
 - Interactive Elements 70 Yamaha Outboard Timing Adjustment
 8. Staying Engaged with 70 Yamaha Outboard Timing Adjustment
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 70 Yamaha Outboard Timing Adjustment
 9. Balancing eBooks and Physical Books 70 Yamaha Outboard Timing Adjustment
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 70 Yamaha Outboard Timing Adjustment
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine 70 Yamaha Outboard Timing Adjustment
 - Setting Reading Goals 70 Yamaha Outboard Timing Adjustment
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of 70 Yamaha Outboard Timing Adjustment

- Fact-Checking eBook Content of 70 Yamaha Outboard Timing Adjustment
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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