



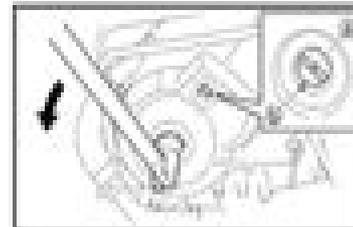
Order	Job/Part	Qty	Remarks
13	Cylinder head	1	Refer to "REMOVING THE CYLINDER HEAD" and "INSTALLING THE CYLINDER HEAD"
14	Cylinder head gasket	1	
15	Cover pin	2	For installation, reverse the removal procedure.



REMOVING THE CYLINDER HEAD

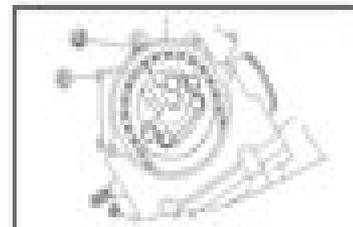
1. Align

- Y mark on the AC magneto rotor (with the stationary pointer on the AC magneto rotor cover)



2. Turn the crankshaft counterclockwise

- When the piston is at the top dead center (TDC) on the compression stroke, align the Y mark (①) on the AC magneto rotor with the stationary pointer (②) on the AC magneto cover.



TIP:

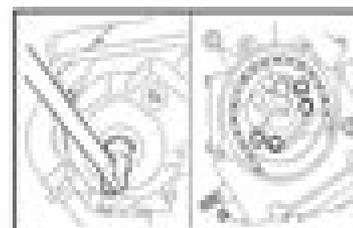
To position the piston at top dead center (TDC) on the compression stroke, align the T mark (①) on the crankshaft sprocket with the stationary pointer (②) on the cylinder head, as shown in the illustration.

2. Loosen

- crankshaft sprocket bolts (①)
- decompressor assembly bolts (②)

TIP:

While holding the AC magneto rotor out with a wrench, loosen the crankshaft sprocket bolts and decompressor assembly bolts.



3. Loosen

- timing chain tensioner cap bolt

4. Remove

- timing chain tensioner (along with the gasket)
- crankshaft sprocket
- timing chain

TIP:

To prevent the timing chain from falling into the crankcase, fasten it with a wire.

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