

# MIG Welding (GMAW) Process

MIG welding is a gas shielded metal arc welding process using the heat of an electric arc between a continuously fed, consumable electrode wire and the material to be welded.

A wire of copper coated mild steel is fed continuously from a reel through a gun with a melting rate up to 5m/min.

Current through the wire ranges from 100 to 400 A depending upon the diameter of the wire.

CO<sub>2</sub> is principally used apart from argon or argon-helium mixture as shielding gas.



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# Mig Welding Procedures

**D Keegan**



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