

Service Manual SM17-001-055.00

Torque all mounting hardware per specifications found in the equipment main 10-0 (main structure assembly manual).

Lubricate all bush components as outlined in Operator's Manual.

To Install The Tip Section Into The Outer Mid Section

Note: Refer to Figure 1 for the approximate balance point and weight of the tip section.

Refer to Figure 1.

- Using an auxiliary lifting device, rig straps around the top section so that straps hang 90°. Position the straps so that the section is balanced and will not tip or affect things.
- If required, install wear shoes (24,25) on outer bracket (27) using cap screws (24,26). Wear shoes (24) may have to be installed after outer bracket (27) is placed in its section (26).
- Place outer bracket (27) over its section (26). Push the outer bracket (27) into the bracket collar that fits the rest of the tip section (26).
- Slide the tip section (26) into the outer mid section (23) so it is in the string and point.
- Loosen section (26) slightly counter to the back of the outer mid section (23).
- Repeat this process of wear shoes (24) per specification in Figure 1. Repeat if necessary.

Note: Install wear shoes with notch facing forward.

- Install shoes (24), wear shoes (25), and spacers (26), and spacers (26) into the outer mid section (23). Torque cap screws to 20-24 ft lbs (27 Nm).
- Change rigging to a single strap at the head machinery (7). Transfer to section (26) of the way into the outer mid section (23).
- Repeat this process of wear shoes (24) per specification in Figure 1. Repeat if necessary.
- Through the upper hole in the outer mid section (23), install the wear shoe (24) with shims (24) facing forward to the head machinery (7) and load pin.
- Install shoes (24) and spacers (26) to the (2) sec-

- Install hole (24), wear shoes (25), spacers (26), and spacers (26) into the outer mid section (23). Torque cap screws to 20-24 ft lbs (27 Nm).
- Loosen the tip section (26) in the outer mid section (23) before making the following adjustments.

Note: Apply a light coat of Loctite® and to threads of spacers just before final adjustment.

- Adjust pin (24,25,26) and spacers (27,28,29), or (24,25) to increase stroke (23,26,28) to correct clearance as Figure 2. Lock pin hole (24,25) if for standard specified clearance.

To Install The Tip Cylinder Assembly Into The Tip And Outer Mid Sections

- If required, separate wheel drive assembly and make support assembly.
- Install bracket (20) over and into top cylinder (19).

Note: Install cylinder over shoes as illustrated in Figure 20 located in Figure 4.

- If required, install wear shoes (24,25), caps screws and washers (24,26) into section (26).
- Install travel valve (20), nut and pin (24,25,26), steel plates (7,10), spacers (26), pin (26), and washers (26,28) into bracket (20). Do not tighten nut and pin (24,25) at this time.
- Install bracket (20) on top cylinder (19) and secure with cap screws and washers (26).
- If required, use a shop press and compress them to install bushings into shoes.

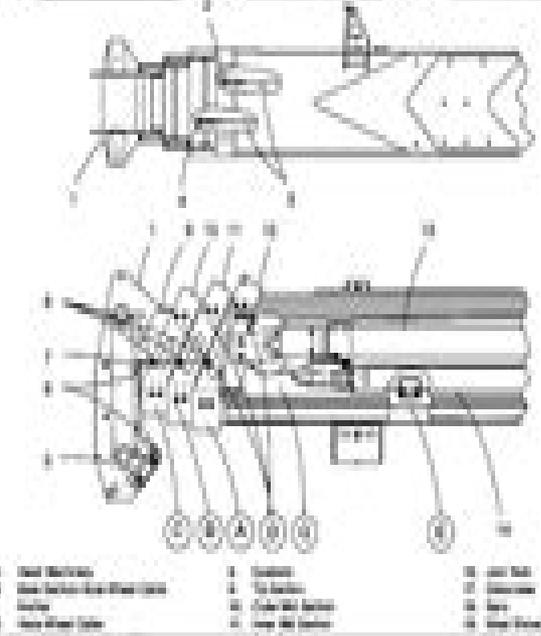
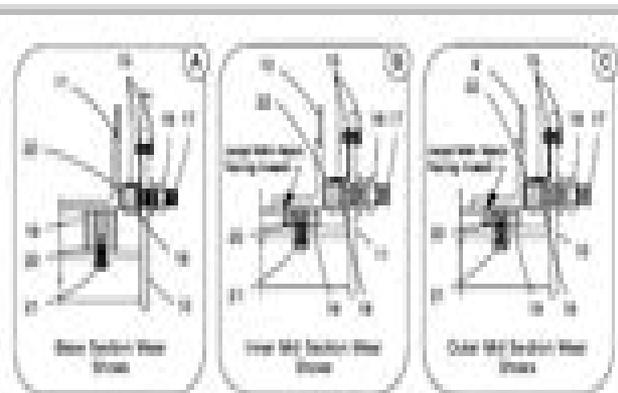
Note: Install valves and bushing assemblies, spacers, plates and pin lock into their original positions.

- Install shoes (24), spacers (26), shoes and bushing assemblies (27), and pin (25).

Note: After installation of shoes, spacers, valves and bushing assemblies, and pin, the dimension should be 1.01 to 1.02 (25.4 to 25.9 mm) as illustrated in Figure 20 in Figure 4.

- Install spacers (27) and cap screws (28)

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|--------------------------------------|----------------------|---------------|
| 1 Steel Bracket | 17 Spacers | 26 Pin Lock |
| 2 Steel Section/Bracket/Travel Valve | 18 Washers | 27 Bushings |
| 3 Nut | 19 Tip Cylinder | 28 Cap Screws |
| 4 Steel Plate | 20 Travel Valve | |
| 5 Steel Shoe | 21 Nut and Pin | |
| 6 Spacers | 22 Steel Plates | |
| 7 Steel Plates | 23 Outer Mid Section | |
| 8 Steel Plates | 24 Cap Screws | |
| 9 Steel Plates | 25 Pin | |
| 10 Steel Plates | 26 Spacers | |
| 11 Steel Plates | 27 Bushings | |
| 12 Steel Plates | 28 Cap Screws | |
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