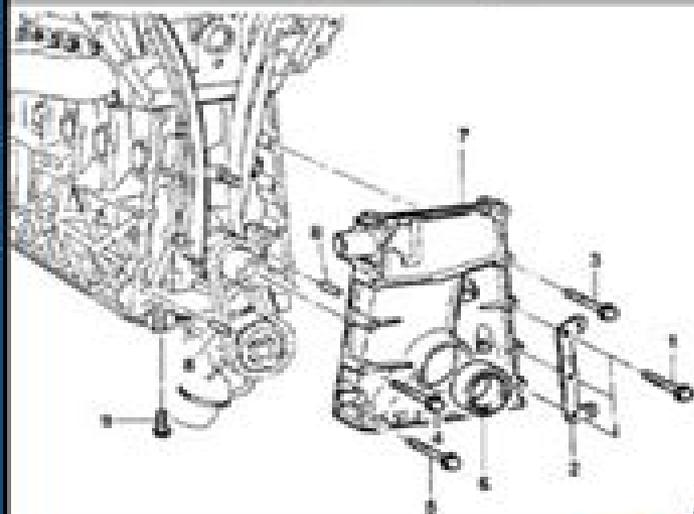


Ssangyong Musso 1997-2011 Workshop Manual

B1-35 M162 ENGINE MECHANICAL

TIMING GEAR CASE COVER

Removal Work
 Removal of cylinder head front cover
 Removal of alternator bracket
 Removal of timing device
 Removal of belt pulley and vibration damper

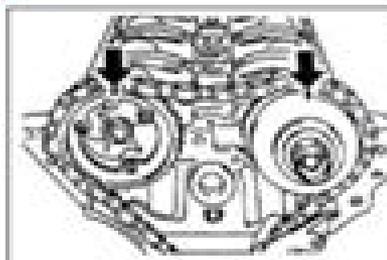


- | | |
|-----------------------------|--------------|
| 1. Bolt (M6 x 85, 3 pieces) | 22.5-27.5 Nm |
| 2. A/C Bracket | |
| 3. Bolt (M6 x 85, 3 pieces) | 22.5-27.5 Nm |
| 4. Bolt (M6 x 40, 1 piece) | 22.5-27.5 Nm |
| 5. Bolt (M6 x 85, 1 piece) | 22.5-27.5 Nm |

Removal & Installation Procedure

Put the alignment marks (arrows) on timing cover and camshaft sprocket.
 Unscrew the A/C bracket bolts and remove the bracket.

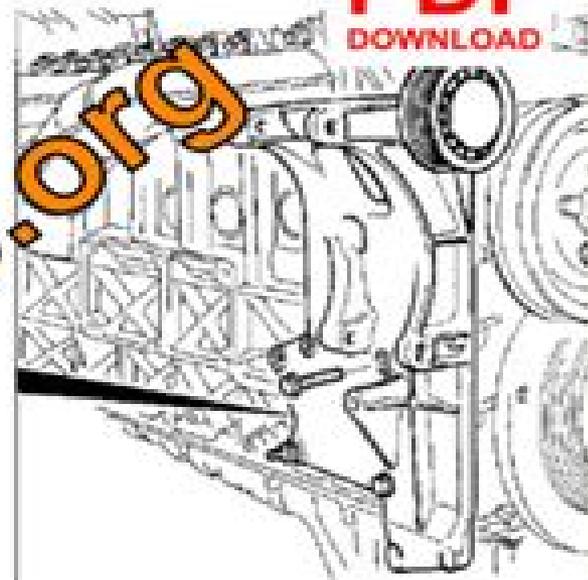
Installation Notice	
Tightening Torque	22.5 - 27.5 Nm



B1-18 M162 ENGINE MECHANICAL

ALTERNATOR

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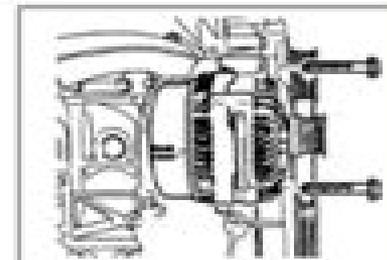
- | | | | |
|-----------------------------|--------------|----------------------------|--------------|
| 1. Nut (M6) | 22.5-27.5 Nm | 4. Bolt (M6 x 75, 1 piece) | 22.5-27.5 Nm |
| 2. Bolt (M6 x 30, 3 pieces) | 22.5-27.5 Nm | 5. Bolt (M6 x 75, 1 piece) | 22.5-27.5 Nm |
| 3. Bolt (M6 x 40, 1 piece) | 22.5-27.5 Nm | | |

Removal & Installation Procedure

Remove the drive belt.
 Remove the alternator.
 Unscrew the alternator carrier bolts and remove the carrier.

Installation Notice	
Tightening Torque	10 - 15 Nm

Installation should follow the removal procedure in the reverse order.



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Rachel S Tattersall



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