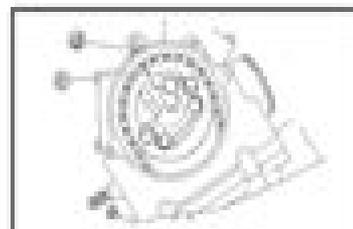
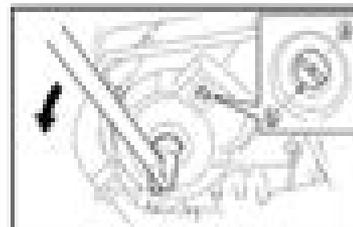




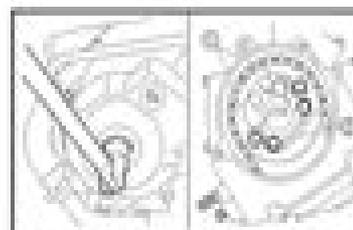
Order	Job/Part	Qty	Remarks
13	Cylinder head	1	Refer to "REMOVING THE CYLINDER HEAD" and "INSTALLING THE CYLINDER HEAD"
14	Cylinder head gasket	1	
15	Cover pin	2	For installation, reverse the removal procedure.



REMOVING THE CYLINDER HEAD

- Align:
 - Y mark on the AC magneto rotor (with the stationary pointer on the AC magneto rotor cover)
- Turn the camshaft counterclockwise.
- When the piston is at the top dead center (TDC) on the compression stroke, align the Y mark (②) on the AC magneto rotor with the stationary pointer (①) on the AC magneto cover.

TIP:
To position the piston at top dead center (TDC) on the compression stroke, align the T mark (②) on the camshaft sprocket with the stationary pointer (①) on the cylinder head, as shown in the illustration.



- Loosen:
 - camshaft sprocket bolts (①)
 - decompressor assembly bolts (②)

TIP:
While holding the AC magneto rotor out with a wrench, loosen the camshaft sprocket bolts and decompressor assembly bolts.

- Loosen:
 - timing chain tensioner cap bolt
- Remove:
 - timing chain tensioner (along with the gasket)
 - camshaft sprocket
 - timing chain

TIP:
To prevent the timing chain from falling into the crankcase, fasten it with a wire.

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Ian Pickup



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instructions 1 question no 1 is compulsory 2 attempt any three from remaining five questions 3 figures in brackets on the right hand side indicate full marks 4 neat illustrations and legible handwriting will be