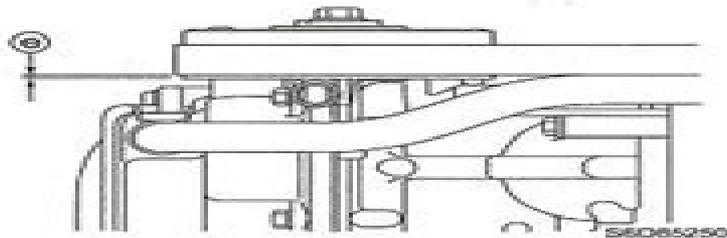
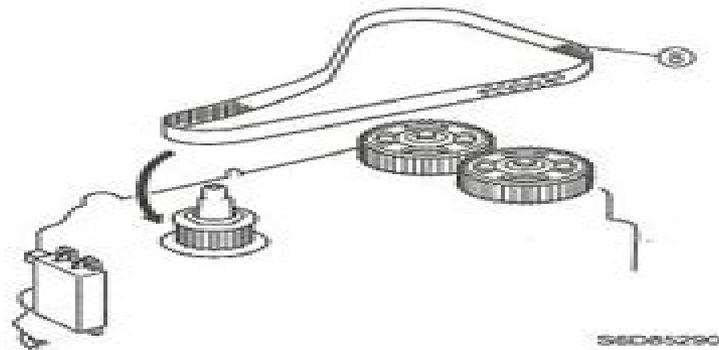


10. Install a new timing belt ⑧ onto the drive sprocket with its part number in the upright position, and then install the belt onto the driven sprockets by turning it counterclockwise.



**CAUTION:**

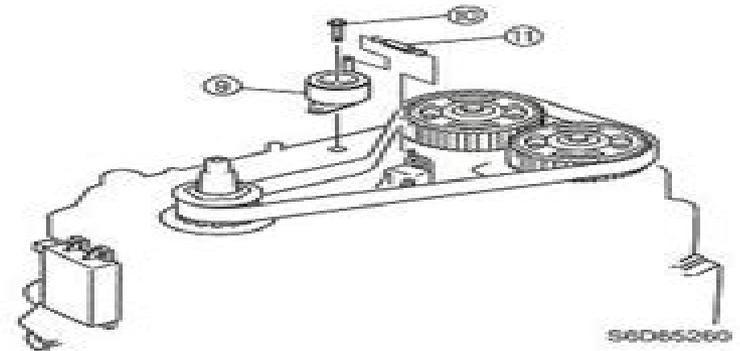
- Do not twist, turn inside out, or bend the timing belt beyond the maximum limit of 25 mm (1.0 in) otherwise it can be damaged.
- Do not get oil or grease on the timing belt.

**NOTE:**

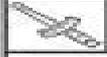
The lower edge of the timing belt should be 2 mm (0.08 in) ⑨ from the bottom of the driven sprockets.

11. Install the timing belt tensioner ⑨ and finger tighten the bolt ⑩ until the bolt seat contacts the timing belt tensioner.
12. Loosen the timing belt tensioner bolt 90°.

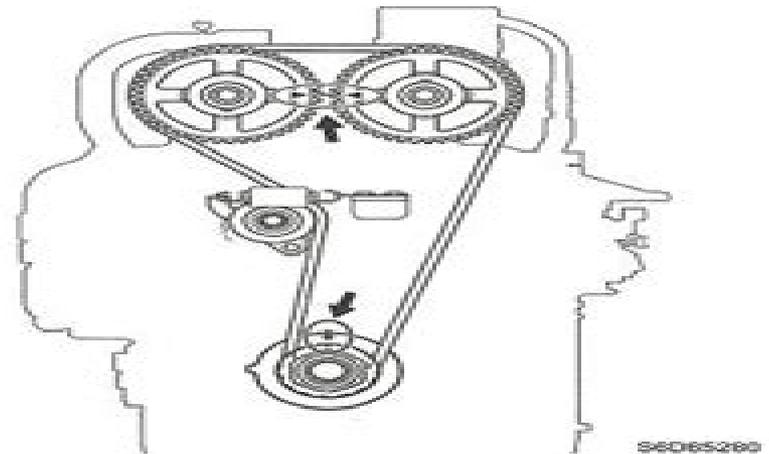
13. Install the spring ⑪.



14. Take up the timing belt slack by turning the drive sprocket clockwise at least two full turns.
15. Tighten the timing belt tensioner bolt to the specified torque.

	<b>Timing belt tensioner bolt:</b> 39 N·m (3.9 kgf·m, 28.8 ft·lb)
-------------------------------------------------------------------------------------	----------------------------------------------------------------------

16. Turn the drive sprocket two full turns, and then check that the alignment marks are aligned.



17. Install the bracket and connect the cooling water hose.

# 70 Yamaha Outboard Timing Adjustment

**Clemens Wendtner**



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