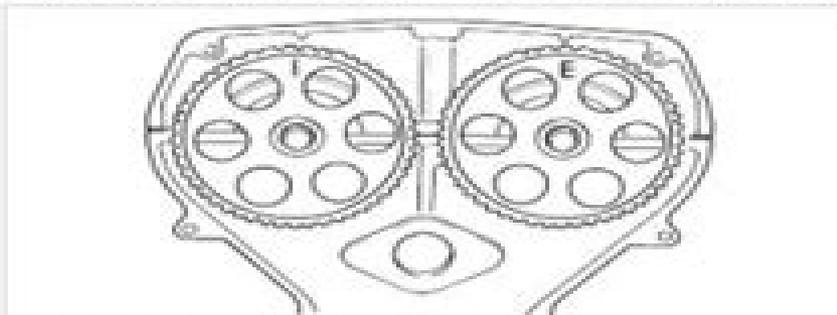
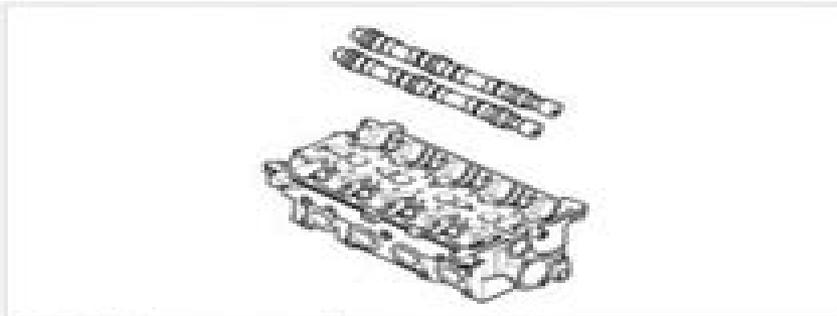


## REASSEMBLY

1. Install the HLA
2. Check that "T" mark on intake camshaft&nbsp;pulley is aligned with mark on cylinder head cover and "E" mark on&nbsp;exhaust camshaft pulley is aligned with mark on cylinder head cover.



3. Install the camshaft after lubricating the journal of camshaft with engine oil.



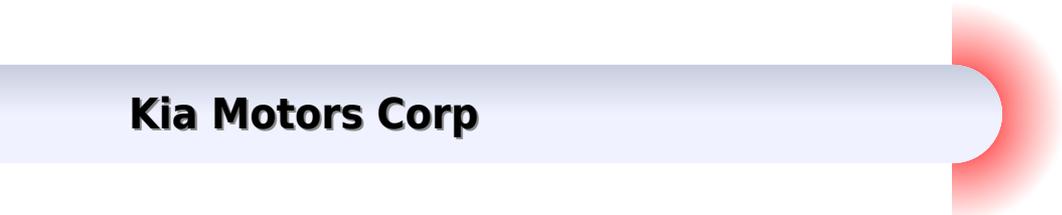
4. Install the cam carrier assembly.
5. Tighten the cam carrier bolts to the&nbsp;specified torque in two or three steps.

Tightening torque:

8.31~10.5 lb-ft (11.2~14.2 N · m, 1.15~1.45 kg-m)

# 20kia Manual Spectra

**Kia Motors Corp**



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