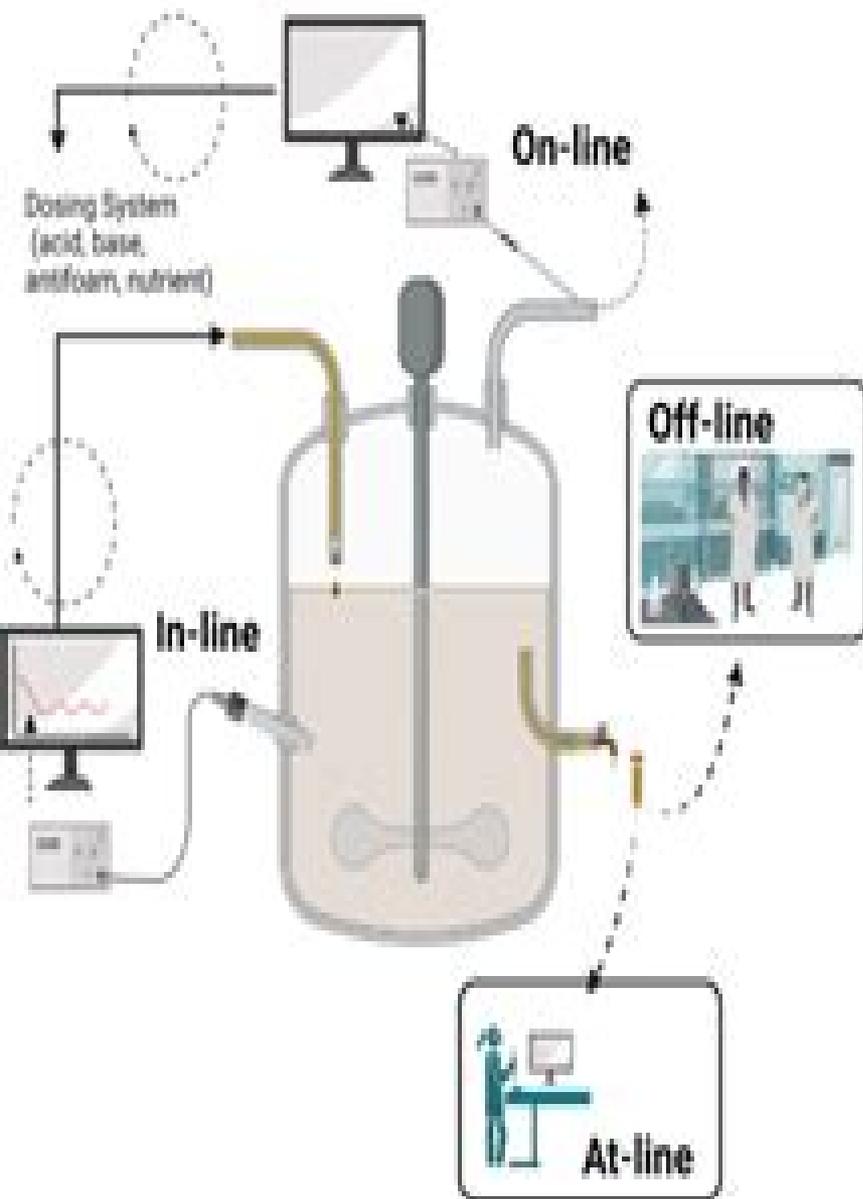


## Process Monitoring



## Sensor types

	Variable	Sensor	
<b>Physical</b>	<ul style="list-style-type: none"> <li>temperature</li> <li>pressure</li> <li>conductivity (foam)</li> <li>viscosity</li> </ul>	<ul style="list-style-type: none"> <li>thermostat, thermistor</li> <li>pressure gauge, transducer</li> <li>resistance</li> <li>viscometer</li> </ul>	<b>Soft Sensors</b>
<b>Chemical</b>	<ul style="list-style-type: none"> <li>exhaust gases</li> <li>dissolved gases (e.g. O<sub>2</sub>, CO<sub>2</sub>)</li> <li>pH</li> <li>substrates</li> <li>metabolites</li> </ul>	<ul style="list-style-type: none"> <li>electrochemical,</li> <li>semiconducting, optical,</li> <li>spectroscopic,</li> <li>biosensors, HPLC, GC/MS</li> </ul>	
<b>Biological</b>	<ul style="list-style-type: none"> <li>biomass</li> <li>cell density</li> <li>cell morphology</li> <li>cell metabolism</li> </ul>	<ul style="list-style-type: none"> <li>spectroscopic, impedance based, in-situ microscopy</li> <li>offline-microscopy, flow cytometry, fluorescence</li> </ul>	

# Bioprocess Monitoring

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