

3" DIAPHRAGM PUMP 1:1 RATIO (METALLIC)



**READ THIS MANUAL CAREFULLY BEFORE INSTALLING,
OPERATING OR SERVICING THIS EQUIPMENT.**

It is the responsibility of the employer to place this information in the hands of the operator. Keep for future reference.

SERVICE KITS

Refer to Model Description Chart to match the pump material options.

637303-XXX for Fluid Section Repair **with** seats (see page 5).

637303-XX for Fluid Section Repair **without** seats (see page 5).

NOTE: This kit also contains several air motor seals which will need to be replaced.

637369 for Air Section Repair (see page 7).

637374 Major Air Valve Assembly (see page 8).

PUMP DATA

Models	see Model Description Chart for "-XXX"
Pump Type	Metallic Air Operated Double Diaphragm
Material	see Model Description Chart
Weight	253.3 lbs (114.9 kgs)
Maximum Air Inlet Pressure	120 psig (8.3 bar)
Maximum Material Inlet Pressure ..	10 psig (0.69 bar)
Maximum Outlet Pressure	120 psig (8.3 bar)
Maximum Flow Rate	237 gpm (897 lpm)
Flooded Inlet	275 gpm (1041 lpm)
Displacement / Cycle @ 100 psig ...	2.8 gal. (10.6 lit.)
Maximum Particle Size	3/8" dia. (9.5 mm)
Maximum Temperature Limits (diaphragm / ball / seal material)	
E.P.R. / EPDM.....	-60° to 280° F (-51° to 138° C)
Nitrile.....	10° to 180° F (-12° to 82° C)
Polypropylene.....	32° to 175° F (0° to 79° C)
Santoprene®.....	-40° to 225° F (-40° to 107° C)
PTFE.....	40° to 225° F (4° to 107° C)
Dimensional Data	see page 9
Mounting Dimension	10-5/32" x 12-1/16" (258 mm x 306 mm)
Noise Level @ 70 psig, 50 cpm ⁽¹⁾ ...	83.0 dB(A) ⁽²⁾

(1) Tested with 67263 muffler assembly installed.

(2) The pump sound pressure levels published here have been updated to an Equivalent Continuous Sound Level (LA_{eq}) to meet the intent of ANSI S1.13-1971, CAGI-PNEUROP 55.1 using four microphone locations.

**3" DIAPHRAGM PUMP
PM30R-CSS-XXX-CXX**

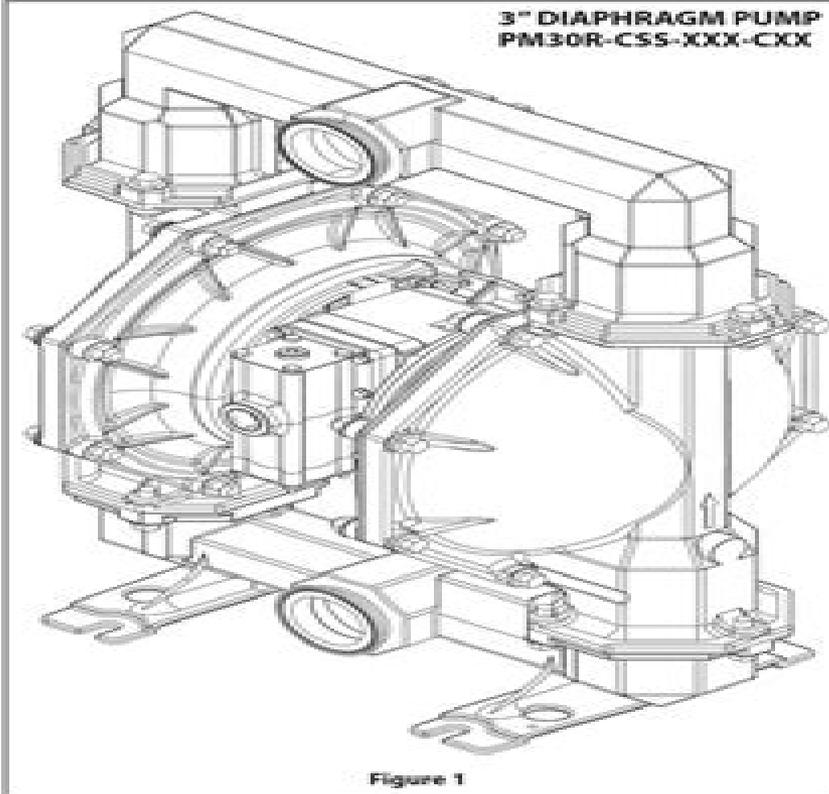


Figure 1

Ingersoll Dresser Pump Manual

Roman Wölfel



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