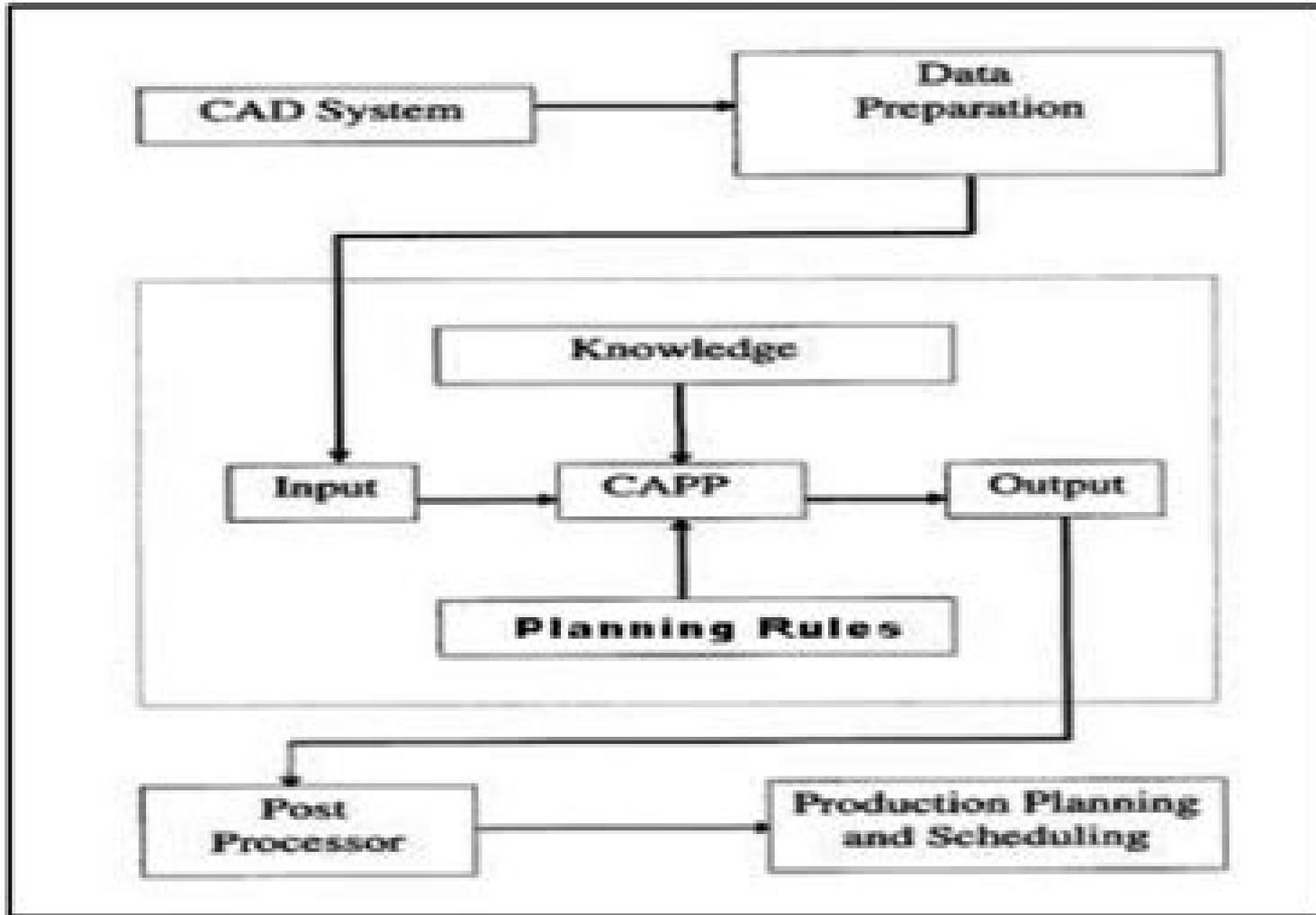


CAPP Model



Computer Aided Process Planning Capp

Sohail Pirzada



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Computer Aided Process Planning (CAPP) Architecture Technology Architecture Technology Corpor,2016-07-29 Please note this is a Short Discount publication Process planning involves creating detailed plans of the manufacturing steps and equipment necessary to produce a finished part Using the variant method CAPP groups families of parts by a structured classification and coding plan This report summarizes the state of the art and future trends in the area of CAPP The computer is a vital part of the process planning function which includes two different approaches One is called the variant similar part method of process planning and the other is generative expert system based Both will produce similar process plans Most computer applications however are of the variant type because the software is easier to develop and new process plans are based on previous ones CAPP Joseph Tulkoff,1985 **Computer-aided Process Planning (CAPP) - Sorich** Sohail Pirzada,1991 The last two decades have witnessed the increasing role of the computer in the process planning function This has been further enhanced by the advent of the knowledge based expert system and its impact on Computer Aided Process Planning CAPP CAPP has emerged as a strategic link between design and manufacture This thesis discusses the various methods used in the process planning function Group Technology GT plays a pivotal role in establishing CAPP The utilization of Artificial Intelligence techniques in CAPP is listed This study also presents an Interactive Software adaptive to product part configuration variables **Computer-aided Process Planning (CAPP).** ,1990 An Introduction to Automated Process Planning Systems Tien-Chien Chang,Richard A. Wysk,1985 **What is Computer Aided Process Planning (CAPP)?** National Computing Centre Limited,Chris Newton,1990* **Computer Aided Process Planning (CAPP)** C. H. Link,1977 Computer-aided Process Planning (CAPP) Lance Alan Lemings,1985 **Computer Aided Process Planning (CAPP)** Architecture Technology Corpor,Architecture Technology Corporation Staff,Hsu-Pin Wang,Jian-kang Li,1991 Please note this is a Short Discount publication Process planning involves creating detailed plans of the manufacturing steps and equipment necessary to produce a finished part Using the variant method CAPP groups families of parts by a structured classification and coding plan This report summarizes the stateoftheart and future trends in the area of CAPP The computer is a vital part of the process planning function which includes two different approaches One is called the variant similar part method of process planning and the other is generative expert systembased Both will produce similar process plans Most computer applications however are of the variant type because the software is easier to develop and new process plans are based on previous ones **Principles of Process Planning** G. Halevi,R. Weill,1994-12-31 Process planning determines how a product is to be manufactured and is therefore a key element in the manufacturing process It plays a major part in determining the cost of components and affects all factory activities company competitiveness production planning production efficiency and product quality It is a crucial link between design and manufacturing There are several levels of process planning activities Early in product engineering and development process planning is responsible for determining

the general method of production The selected general method of production affects the design constraints In the last stages of design the designer has to consider ease of manufacturing in order for it to be economic The part design data is transferred from engineering to manufacturing and process planners develop the detailed work package for manufacturing a part Dimensions and tolerances are determined for each stage of processing of the workpiece Process planning determines the sequence of operations and utilization of machine tools Cutting tools fixtures gauges and other accessory tooling are also specified Feeds speeds and other parameters of the metal cutting and forming processes are determined

Computer Aided Process Planning (CAPP): The User Interface for the Fabrication Module of the Rapid Design System ,1991 The Rapid Design System RDS is a feature based design fabrication and inspection system Research and development of the RDS has been sponsored by the United States Air Force The Fabrication Planning FP Module of the RDS is being developed by the University of Dayton The FP module automatically creates a process plan for machining a metal part The research addressed herein deals with the User Interface for the review and modification of a process plan The Fabrication Planning Module automatically creates a plan using information from the Feature Based Design Environment FBDE of the RDS It integrates this information with the information received from a program database called MetCAPP Tm The process plan is created in a series of steps feature translation feature sequencing setup generation and operations generation The purpose of the Planning Window and User Interface is to give a designer machinists or process planner the ability to automatically generate and manipulate a complete process plan

Computer Aided Process Planning (CAPP) for a Circuit Board Assembly Line Aliraza Piyarali,1989

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Linking Computer Aided Design (CAD) and Computer Aided Process Planning (CAPP) System Nadar Sundar Rajasekaran,2005

Complex Computer-aided Process Planning and Optimization for Machine Production R. Kyttner,1979 A generalized technological process optimization schema for computer aided process planning CAPP systems is described A special language to specify the user s requirements for the CAPP system and a universal interpretative

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