

# Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-23

## Oil Bearings Inspection

### General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings offering in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



### Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing a other half.

## Oil Bearing Clearance

### NOTE

Do not rotate crankshaft while gauging plastic is installed.

Check clearance by using gauging plastic according to following procedure.

- 1) Remove bearing caps.
- 2) Clean bearings and main journals.
- 3) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft) on journal, and rotate it free.



- 4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

- a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.
- b) In the same manner as in Step a), tighten them to 50 N·m (3.5 kgf-m, 36.5 ft-lb).
- c) In the same manner as in Step a), retighten them to 60°.
- d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

### Tightening torque

Main bearing cap No.1 bolt (7) - (10):  
Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):  
Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.



- 5) Remove bearing caps (1) or gauging plastic (1) and check gauging plastic width at its widest part. If it exceeds its limit, replace both upper and lower halves. If it is within the limit, it may produce proper clearance. If it will be necessary to regrind, use a grinding wheel for use of 0.25 mm undersize.

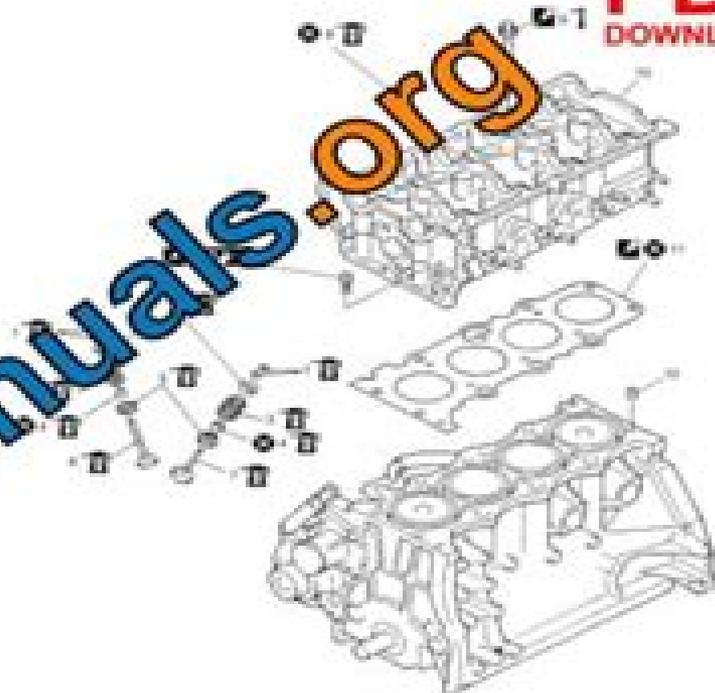
After installing new bearing, recheck clearance.

Oil bearing clearance  
Standard: 0.021 - 0.041 mm (0.0008 - 0.0016 in.)  
Limit: 0.054 mm (0.0021 in.)



## Cylinder Head Components

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Part No.	Description	Quantity	Notes
1	Cylinder head	1	Do not reuse.
2	Cylinder head gasket	1	Do not reuse.
3	Cylinder head bolt	10	Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to the specified procedure.
4	Cylinder head nut	10	Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to the specified procedure.
5	Cylinder head cap	1	Do not reuse.
6	Cylinder head cap bolt	10	Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to the specified procedure.
7	Cylinder head cap nut	10	Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to the specified procedure.
8	Cylinder head cap gasket	1	Do not reuse.
9	Cylinder head cap bolt	10	Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to the specified procedure.
10	Cylinder head cap nut	10	Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to the specified procedure.

# Workshop Manual For Suzuki Sx4

**DP Hallahan**



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