

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-23

Oil Bearings Inspection

General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings offering in clearance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing a other half.

Oil Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plates is installed.

Check clearance by using gauging plates according to following procedure.

- 1) Remove bearing caps.
- 2) Clean bearings and main journals.
- 3) Place a piece of gauging plate (1) the full width of bearing (parallel to crankshaft) on journal, and set up oil hole.



- 4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

- a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.
- b) In the same manner as in Step a), tighten them to 50 N·m (3.0 kgf-m, 36.5 ft-lb).
- c) In the same manner as in Step a), retighten them to 60°.
- d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):
Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):
Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.



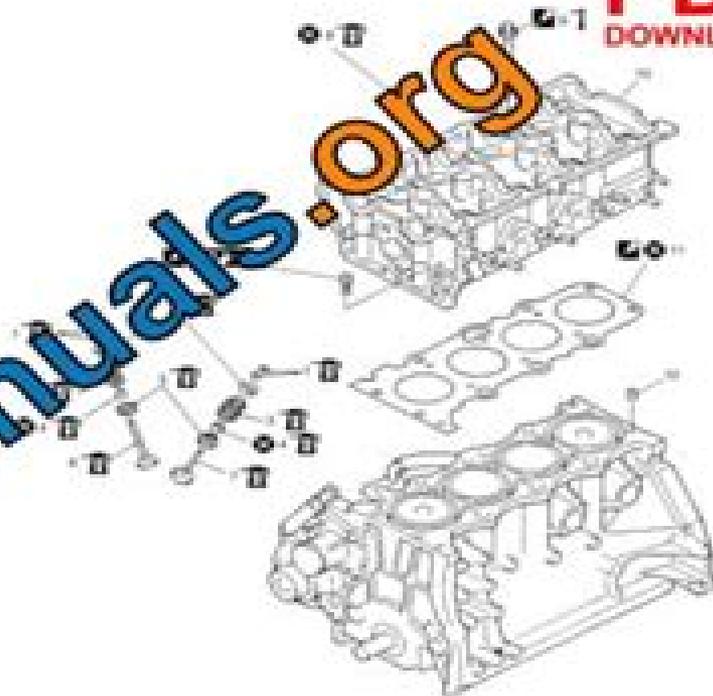
- 5) Remove bearing caps (1) or gauging plate (1) and check gauging plate width at its widest part. If it exceeds its limit, replace bearings. If it is within limit, replace both upper and lower halves. Gauging plates may produce proper clearance. It will be necessary to repeat this step if necessary for use of 0.25 mm undersize.

After installing new bearing, recheck clearance.
Oil bearing clearance
Standard: 0.021 - 0.041 mm (0.0008 - 0.0016 in.)
Limit: 0.054 mm (0.0021 in.)



Cylinder Head Components

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Part No.	Description	Quantity	Remarks
1	Cylinder head	1	Do not reuse.
2	Cylinder head gasket	1	Do not reuse.
3	Cylinder head bolt	10	Do not reuse.
4	Cylinder head nut	10	Do not reuse.
5	Cylinder head cap screw	10	Do not reuse.
6	Cylinder head cap screw	10	Do not reuse.
7	Cylinder head cap screw	10	Do not reuse.
8	Cylinder head cap screw	10	Do not reuse.
9	Cylinder head cap screw	10	Do not reuse.
10	Cylinder head cap screw	10	Do not reuse.
11	Cylinder head cap screw	10	Do not reuse.
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