

Oldsmobile Alero 1999-2004 Workshop Manual



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Power Steering Pump
 Power Steering Pump
 Generator Belt
 Generator
 Alternator Pulley
 Accessory Drive
 Air Conditioning Compressor Belt
 Air Conditioning Compressor

- (B) Accessory Drive Belt Tensioner Bolt
- (B) Accessory Drive Belt Tensioner
- (11) Generator Assembly
- (12) Water Pump
- (13) Power Steering Pump to Crankshaft
- (14) Water Assembly to Engine Block Bolt

Fig. 116

Fig. 116: Installing Beltless Shaft Assemblies To Engine
Courtesy of GENERAL MOTORS CORP.

Install the beltless shaft assemblies to the engine using the following steps:

- Place the water pump pulley at TDC.
- Install the beltless shaft drive chain sprocket on the crankshaft.
- Lubricate the beltless shaft tubes with engine oil.
- Install the beltless shaft into the tubes.

NOTE: Refer to **CAUTION/NOTICE** in **CAUTIONS AND NOTES**.

Install the beltless shaft timing bolts.

Tighten:

Tighten the beltless shaft timing bolts to 20 N•m (15 ft•lb).

Alero Manual

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