

OPERATOR'S MANUAL PM30R-XXX-XXX-CXX

INCLUDING: OPERATION, INSTALLATION AND MAINTENANCE

RELEASED: 2-16-05
REVISED: 7-23-21
(REV: L)

3" DIAPHRAGM PUMP 1:1 RATIO (METALLIC)



**READ THIS MANUAL CAREFULLY BEFORE INSTALLING,
OPERATING OR SERVICING THIS EQUIPMENT.**

It is the responsibility of the employer to place this information in the hands of the operator. Keep for future reference.

SERVICE KITS

Refer to Model Description Chart to match the pump material options.

637303-XXX for Fluid Section Repair **with** seats (see page 5).

637303-XX for Fluid Section Repair **without** seats (see page 5).

NOTE: This kit also contains several air motor seals which will need to be replaced.

637369 for Air Section Repair (see page 7).

637374 Major Air Valve Assembly (see page 8).

PUMP DATA

Models	see Model Description Chart for "-XXX"
Pump Type	Metallic Air Operated Double Diaphragm
Material	see Model Description Chart
Weight	253.3 lbs (114.9 kgs)
Maximum Air Inlet Pressure	120 psig (8.3 bar)
Maximum Material Inlet Pressure ..	10 psig (0.69 bar)
Maximum Outlet Pressure	120 psig (8.3 bar)
Maximum Flow Rate	237 gpm (897 lpm)
Flooded Inlet	275 gpm (1041 lpm)
Displacement / Cycle @ 100 psig ...	2.8 gal. (10.6 lit.)
Maximum Particle Size	3/8" dia. (9.5 mm)
Maximum Temperature Limits (diaphragm / ball / seal material)	
E.P.R. / EPDM	-60° to 280° F (-51° to 138° C)
Nitrile	10° to 180° F (-12° to 82° C)
Polypropylene	32° to 175° F (0° to 79° C)
Santoprene®	-40° to 225° F (-40° to 107° C)
PTFE	40° to 225° F (4° to 107° C)
Dimensional Data	see page 9
Mounting Dimension	10-5/32" x 12-1/16" (258 mm x 306 mm)
Noise Level @ 70 psig, 50 cpm ⁽¹⁾ ...	83.0 dB(A) ⁽²⁾

(1) Tested with 67263 muffler assembly installed.

(2) The pump sound pressure levels published here have been updated to an Equivalent Continuous Sound Level (LA_{eq}) to meet the intent of ANSI S1.13-1971, CAGI-PNEUROP 55.1 using four microphone locations.

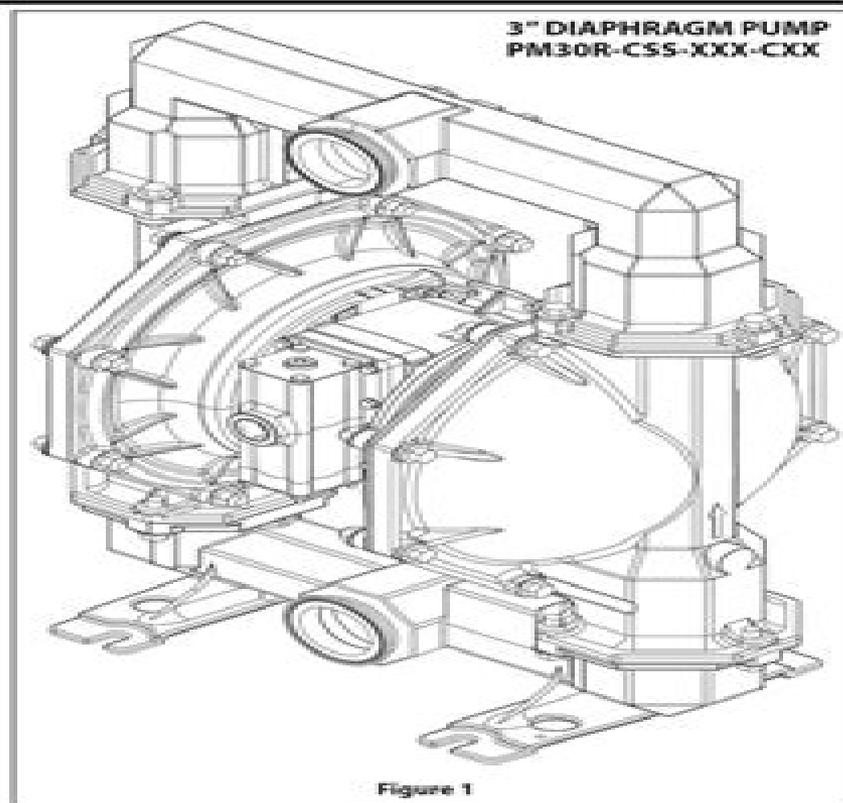


Figure 1

Ingersoll Dresser Pump Manual

Yicheng Fang



Ingersoll Dresser Pump Manual:

The Enigmatic Realm of **Ingersoll Dresser Pump Manual**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing in short supply of extraordinary. Within the captivating pages of **Ingersoll Dresser Pump Manual** a literary masterpiece penned by a renowned author, readers embark on a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting impact on the hearts and minds of those that partake in its reading experience.

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