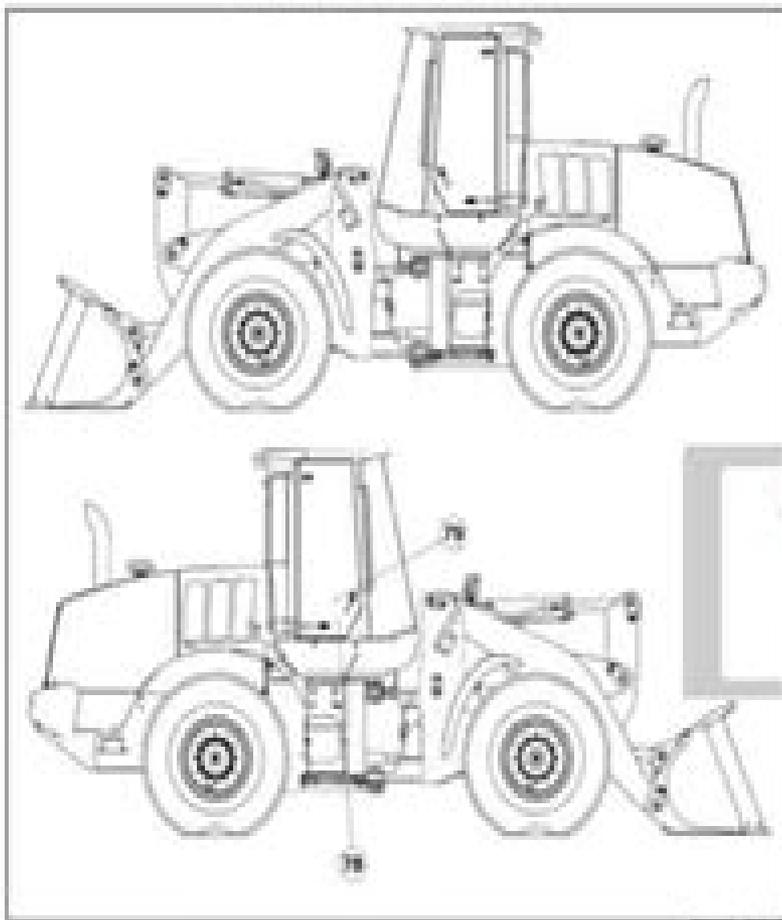


## BACK UP ALARM CONTROLS



18. Back of operator's seat

19. Back of operator's seat

**NOTE:** The battery must be at full charge and all connections clean and tight before doing any testing of the electrical system. Use a Multimeter for the following tests:

## 18 – Back-up Alarm Relay

Location is the left ground panel for tests and steps.

Check Item	Correct Reading	Possible Cause of Bad Reading
<b>NOTE:</b> Disconnect the transmission electronic control module (ECM) connector 18/24B.		
Terminal to wire 18/1 to ground (1)	Continuity	Bad wire (18).
<b>NOTE:</b> Put the master disconnect switch and the ignition switch in the (ON) position.		
Terminal to wire 18/1 to ground	24 volts	Bad fuse (24A-F1), and check wires 18/1-F1, ground relay module A, ignition power (17).
Terminal to wire 18/1 to ground	24 volts	Bad fuse (24A-F1), also check wires 18/1, ground relay module B, auxiliary power (21).
<b>NOTE:</b> Put parking brake switch in (OFF) position. Depress brake pedal once and put gear selector in (R) position.		
Terminal to wire 18/4 to ground	24 volts	Bad back-up alarm relay.

## 19 – Back-up Alarm Double Switch

Location is right side console.

Check Item	Correct Reading	Possible Cause of Bad Reading
Terminal to wire 18/1 to ground	Continuity	Bad ground circuit.
<b>NOTE:</b> Put the master disconnect switch and the ignition switch in the (ON) position and the park brake in the (OFF) position. Depress brake pedal once. Move the transmission shift lever to (N) position.		
Terminal to wire 18/1 to ground	24 volts	Bad back-up alarm relay (17), also check circuit 18/4-B.
<b>NOTE:</b> Wires 18/1-B and 18/1-C are connected together. Connectors (20P and 20M) and switch is removed in North American models. The connectors are disconnected and the switch is isolated in EU and most approved (Germany) models.		
Terminal to wire 18/1 to ground	24 volts	Bad back-up alarm double switch.

# Case 821e Engine Service Manual

**Hussin A.Rothana**



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