

- WARNING!**
- For all service procedures that may involve the airbag system, follow the appropriate safety precautions. For more information refer to "Air Bag System".
  - Always disconnect the airbag voltage supply connector before working on any part of steering column component. This connecting the battery ground strap below will not prevent accidental airbag release.
  - Before servicing any part of the electrical system, always disconnect the battery or read strap.
  - Disconnect battery ground strap.
  - Bring wheels into straight-ahead position to ensure spiral spring in steering wheel will not be damaged.
  - Disconnect airbag voltage supply connector (arrow), located on passenger side, above electronic control box.

**Step A**

- Remove airbag seat from left and right sides of steering wheel with Torx T30 tool. Clamp-On FTENMA or equivalent.

**Step B**

- TB airbag seat down.

**Step C**

- Remove airbag seat connector safety clamp (arrow -A-).
- Remove airbag seat connector (arrow -B-) and remove airbag seat.
- Pivot steering column height adjustment lever down, and pry steering spring clip off with small screwdriver.
- Remove lever.

**Step D**

- Loosen socket-head bolt.
- Remove tilt adjustment lever.

**Step E**

- Remove steering column trim screws (arrows).

**Step F**

- Remove upper steering column trim.
- Unclip airbag seat connector (arrow) from housing and disconnect.

**Step G**

- Ensure steering wheel is in straight-ahead position.
- Remove steering wheel nut and remove steering wheel.

**NOTE:** Beginning in August 1991, a different style of screw is used for the steering column switch clamp.

**Up to August, 1991**

- Loosen steering column switch clamp.

**Step H**

- Disconnect steering column switch connectors.
- Remove steering column switch assembly with lower trim.
- Unclip housing from instrument panel and remove.

**From August, 1991**

- Using a 4 mm hex wrench, loosen hexagonal screw, being careful not to scratch trim cover.

**Step I**

- Disconnect steering column switch connectors.
- Remove steering column switch with lower trim.
- Unclip housing from instrument panel and remove.

**Step J**

- Remove trim screws -2-.
- Remove trim molding -1-.

**Step K**

- Remove instrument cluster mounting screws (arrows).
- Carefully pull instrument cluster into lock housing panel.
- Disconnect electrical connectors and remove instrument cluster.

**Removing**

**NOTE:** The ignition and starter switch and lock housing is shown removed from instrument panel for illustration purposes only.

- Remove connector from ignition/starter switch.
- Remove housing cable cover for shift-lock.
- Clean locking compound from screws.

**Step L**

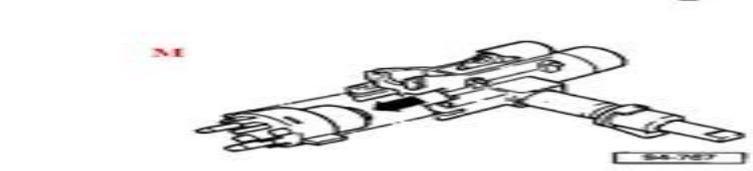
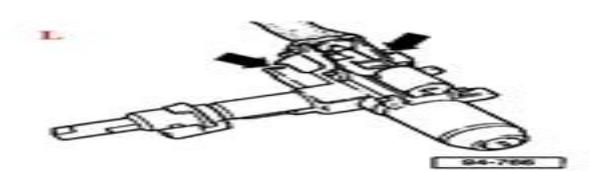
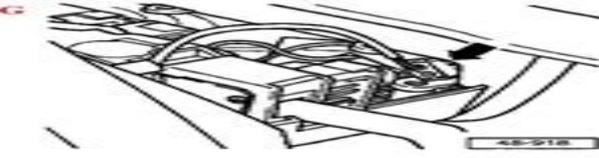
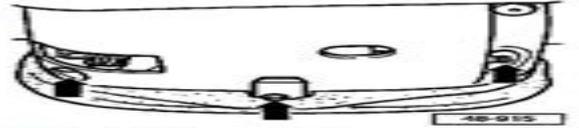
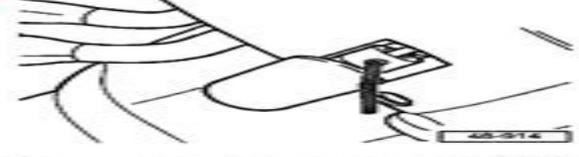
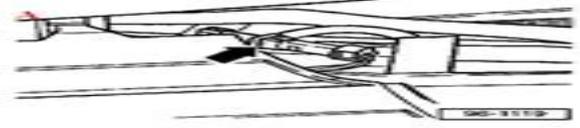
- Remove screws (arrow).

**Step M**

- Remove ignition and starter switch from lock housing by pulling outward in direction of arrow.

**Installing**

- Turn ignition and starter switch to OFF position.
- Insert ignition and starter switch into lock housing until seated.
- Apply locking compound to screws, install and tighten.



# 1994 Audi 100 Throttle Switch Manual

**E Durkheim**



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