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# D REPAIR M MANUAL

YES ENGINE

Pub. No. 9100

## FOREWORD

This repair manual explains the repair points of the YES model engine equipped on the Toyota Industrial vehicles.

Please use these manuals for providing quick, correct servicing of the engine.

This manual deals with the above models as of April 2016. Please understand that disagreement can take place between the descriptions in the manual and actual vehicles due to change in design and specifications. Any change or modification thereafter will be informed by Toyota Industrial Equipment Parts & Service files.

**TOYOTA Material Handling Company**  
A Division of TOYOTA MOTOR CORPORATION

# Manual Repair For 20impala

**Bob Henderson, J. H. Haynes, John  
Harold Haynes**

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