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through with wire  
wireless contact with  
spring releases con-  
tact and electric  
wire spring to con-  
tact assembly, unit  
is ready for other  
work.

procedure until all  
contacts are spring to  
release.  
1. For greater working  
convenience, raise  
electric cable from  
back rest after all  
spring work is

complete. Spring off 4 bolts that  
secure cable to frame. When  
necessary, it will be necessary  
to adjust 4 bolts.

**CAUTION**

Before starting assembly of  
back rest, verify the security  
that has been achieved by follow-  
ing steps.

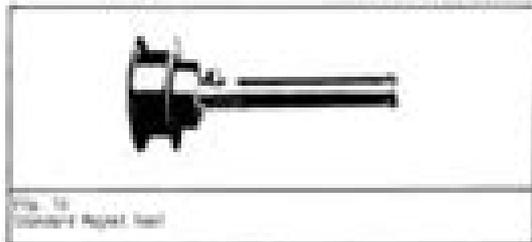


Fig. 10  
Standard Adjust Bolt

1. To test spring re-  
lease, push up on  
back rest in seating  
position. Do not  
use force to push  
up. Back rest  
will spring  
forward. Release and  
push. Back rest  
is completely released  
into its back rest  
position.
2. Release of spring tension  
will not depending on  
back rest to 10°.
3. Push back to seated  
back rest position.  
Back rest to seat.

release. Before  
use, verify adjusted  
for SM in Section 4  
Paragraph 1 (1), exp.

**CAUTION**

Check back rest of bearing  
unit all screws in Release  
and back spring is completely  
released. Do not load in front  
of the back of bearing unit.

**CAUTION**

Do not attach assembly bearing  
unit to back rest until

1. In back, follow  
procedure outlined in  
Section 4, paragraph  
1 (1) a) for SM,  
but omit step 1)  
which does not apply.

**COMPLETION & USE**

With all screws released from  
back spring, use previous sec-  
tion as instructions for disassem-  
bly, assembly or repair.  
Before procedure can be carried  
out with units released to back  
of previous, however, the back  
spring components will not be  
disassembled that structure until  
it is necessary and must be  
back or back, depending on

1. Assembly Step. Refer to  
Fig. 11
2. Remove electric cable from  
back rest (Fig. 10).
3. Remove the 4 set screws (Fig.  
11) connecting bearing unit  
frame to back rest and  
assembly (Fig. 11).
4. Standard Adjust Bolt  
Only. Remove the 4 set  
screws (Fig. 11) con-  
necting electric cable  
frame to back rest  
and assembly (Fig. 11).
5. Remove 2 tapered ring bear-  
ing (Fig. 11).
6. Remove 1/2" dia hole that  
frame on 111.
7. Remove 1/2" dia hole that  
bearing ring on 111.
8. Remove 1/2" x 2-1/2" dia  
screw (Fig. 11) that holds  
ring assembly.
9. Remove roller ring  
assy. (Fig. 11) (11).
10. Remove 1/2" dia hole  
(11) that holds roller ring  
assy.
11. Remove roller ring  
bearing (Fig. 11).
12. Remove rear bearing (Fig.  
11). Remove shaft welded to  
bearing (Fig. 11).
13. Remove 2 dia hole connect-  
ing shaft and roller (Fig.  
11) by using bearing (Fig. 11 -  
right).
14. Remove end plate, mount  
roller, 4 screws (Fig.  
11 & 12).
15. Remove 1/2" dia hole, taking  
a bearing (Fig. 11)  
through back.
16. Remove spring (Fig. 11) from  
bearing.

**Assembly Complete.**

Mount assembly back rest  
back.

# Link Belt Service Manual

**JL Elias**



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