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CONNECTOR INSPECTION SERVICE POINTS

- Use correct procedure between male and female terminals
- Use correct procedure due to correct terminals or foreign matter lodged in terminals

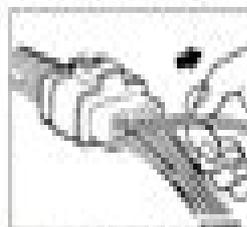
VISUAL INSPECTION



Connector is disconnected or improperly connected

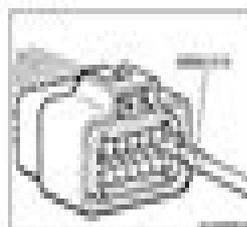
- Connector pins are pulled out
- Gap is between correct structural section

CONNECTOR PIN INSPECTION



If the connector pin shape is damaged, the terminal connections (male and female pins) will not be perfect. If the connector body is scratched and the pins may pull out of the correct side of the connector. Therefore, gently pull the harness out by use to make sure that no pins pull out of the connector.

CONNECTOR ENGAGEMENT INSPECTION



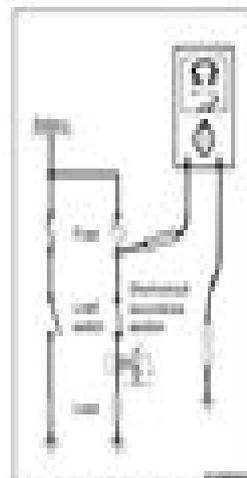
Use special test inspection system (SST) to inspect connector pin connection pressure inspection for ease of the inspection harness and to inspect the engagement of the male pins and female pins. (It's doing time 1 to a row)

INSPECTION SERVICE POINTS FOR A BLOWN FUSE

HOW TO COPE WITH INTERMITTENT MALFUNCTIONS

CAUTION

A diagnostic code may be stored due to a blown fuse.



Remove the blown fuse and measure the resistance between the load side of the blown fuse and the earth. Check the switches of all circuits which are connected to this fuse. If the resistance is almost 0Ω at the time, there is a short somewhere between those switches and the load. If the resistance is not 0 Ω, there is no short at the present time, but a momentary short has probably caused the fuse to blow. The main causes of a short circuit are the following:

- Harness being damaged by the vehicle body
- Damage to the outer casing of the harness due to wear or heat
- Water getting into the connector or circuitry
- Humid and pressurized starting circuit, etc.



Intermittent malfunctions often occur under certain conditions, and if these conditions can be ascertained, determining the cause becomes simple. In order to ascertain the conditions under which an intermittent malfunction occurs, first ask the customer for details about the driving conditions, weather conditions, frequency of occurrence and trouble symptoms, and then try to recreate the trouble symptoms. Next, ascertain whether the reason why the trouble symptom occurred under these conditions is due to vibration, temperature or some other factor. If vibration is thought to be the cause, carry out the following checks with the connectors and components to confirm whether the trouble symptom occurs. The checks to be checked are connectors and components which are indicated by inspection procedures or parts or probable causes which generate diagnostic code in trouble symptoms.

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A Gutmann



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