

- | | | |
|--------|------------|---------------|
| Boom | 4 Chain | 7 Sprocket |
| Arm | 5 Track | 8 Lower Frame |
| Bucket | 6 Sprocket | |

Figure 2
Track Assembly

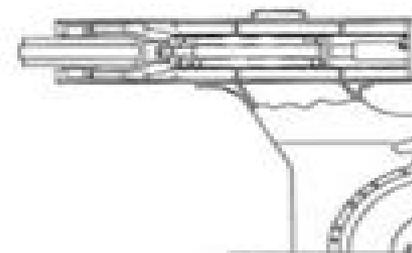
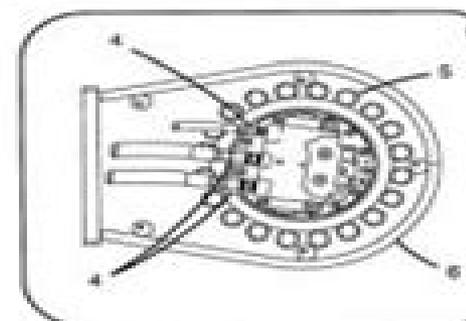
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Refer to Figure 2.
Install enough supports (7) under the lower frame (8) to ensure that the track to be removed will clear the ground by 1-2 in (25-50 mm).
Connect a chain (4) to the bottom end of track (5) and bucket (3).

⚠ DANGER

Keep all personnel away from moving parts while rotating track (5). Serious personal injury or death may result.

21. Start the engine and drive the track (5) to be removed in reverse, while moving the boom (1) and arm (2) up and out at the same time.
22. Stop driving the track (5) when it clears the sprocket (6).
23. Shutdown the engine.



- | | |
|----------------------------------|---------------|
| 1 Travel Motor & Reduction Gears | 4 Flange |
| 2 Cap screws & Retainers | 5 Cap screw |
| 3 Cover Plate | 6 Side Flange |

Figure 3
Travel Motor And Reduction Gears Assembly

24. Turn the key switch to the "ON" position but do not start engine. Make sure the left control console down in the operating position and the function control lockout lever is pushed down to the opening position.
25. Check that the **CONTROLS LOCK** symbol is displayed on the systems control monitor. If **CONTROLS LOCK** symbol is displayed, push & release the **FUNCTION CONTROL LOCK/ SWITC** button on the left panel.

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