

LINCOLN ELECTRIC



For your safety and to avoid Electrical Shock, read all safety notes and precautions detailed throughout your Operator's Manual.

METAL THICKNESS

WELD PROCESS	WIRE TYPE/ ELECTRODE TYPE	WIRE DIA./ ELECTRODE DIA. (in.)	24 ga	22 ga	20 ga	18 ga	16 ga	14 ga	12 ga	1/8" (32 ga)	3/16"	1/4"
			.014 in Ø10 (2)	.018 in Ø10 (2)	.024 in Ø10 (2)	.030 in Ø10 (2)	.036 in Ø10 (2)	.045 in Ø10 (2)	.055 in Ø10 (2)	.070 in Ø10 (2)	.087 in Ø10 (2)	.117 in Ø10 (2)
DC+ 	Steel MIG SUPERARC® L-56® (DC+) 75% Ar / 25% CO ₂	0.025	C/3	C/3	D/4	E/5	F/6	G/7	I/9	-	-	-
		0.030 ⁽¹⁾	-	B/3	C/3	D/4	E/5	F/6	G/8	H/8	J/9 ^(1,2)	-
	Steel MIG SUPERARC® L-56® (DC+) 100% CO ₂	0.025	D/4	E/4	E/4.5	F/5	G/6	H/7	I/9	J/9 ^(1,2)	-	-
		0.030 ⁽¹⁾	-	-	D/3.5	D/5	E/5.5	F/6	G/7	H/8	J/9 ^(1,2)	-
DC- 	Steel Self Shielded NR® 311-MF (DC-) No Gas	0.030 ⁽¹⁾	-	-	-	B/2.5	B/3	D/4	E/5	G/6 ^(1,2)	H/6 ^(1,2)	J/7 ^(1,2)
		0.035	-	-	-	B/2	B/2	C/2	D/3	F/6	G/7 ^(1,2)	I/8 ^(1,2)
DC+ 	Aluminum ER4043 (DC+) 100% Argon	0.035	-	-	-	B/2	C/2.5	E/3	G/4.5	I/6	J/10	-
DC+ 	Steel E6011 / E6013 (DC+)	3/32	-	-	-	E	E	F	G	H	-	-
	Steel E7014 / E7018 (DC+)	3/32	-	-	-	-	G	G	H	I	J	-
DC- 	Steel & Stainless Steel (DC-) 100% Argon	1/16	B-C	B-C	B-D	C-D	D-E	E-F	-	-	-	-
		3/32	-	-	-	C-D	D-E	E-F	F-G	H-I	-	-

(1) Connect to 25 amp circuit (2) Multiple Pass Required (3) Use .035 groove in drive roll for .030 wire.

Refer to manual for Current and Voltage values.

Visit www.lincolnelectric.com for additional product information.

Mig Mag Welding Guide

EW Minium



Mig Mag Welding Guide:

Embracing the Track of Phrase: An Psychological Symphony within **Mig Mag Welding Guide**

In a world taken by monitors and the ceaseless chatter of immediate transmission, the melodic splendor and mental symphony created by the prepared word frequently disappear into the backdrop, eclipsed by the constant sound and distractions that permeate our lives. But, nestled within the pages of **Mig Mag Welding Guide** an enchanting literary treasure full of natural emotions, lies an immersive symphony waiting to be embraced. Constructed by a wonderful composer of language, this charming masterpiece conducts visitors on a psychological journey, skillfully unraveling the hidden songs and profound affect resonating within each cautiously constructed phrase. Within the depths of the poignant evaluation, we can discover the book is key harmonies, analyze its enthralling publishing style, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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