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SHEET METAL AND FENDERS

BODY AND GRILLE ASSEMBLY

Removal and Refinement (28-01-02)

Removal

1. Remove the air filter and waders covering the hood to the instrument panel.
2. Remove the front fender and waders covering the grille to the front side support.
3. Disconnect the air-coupler pipes of front air cleaner, disconnect to the grille front panel.
4. Remove the battery cover panel.
5. Disconnect the headlight wiring at the light switch.
6. Fig. 7. Lift the hood and grille assembly clear of the tractor as shown.

Refinement

1. Place the hood and grille assembly over the tractor, leaving the grille on the fender at the front side support.
2. Connect the hood to the instrument panel with the air filter and waders and replace the fender at the front side support.
3. Reconnect the air-coupler pipes of front air cleaner.
4. Reconnect the headlight wiring at the light switch and with the battery cover panel.

GRILLE AND SIDE PANELS ASSEMBLY

Removal and Refinement (28-01-03)

Removal

1. Remove the hood and grille assembly as stated in operation (28-01-02).
2. If necessary, remove the air-coupler of front air cleaner in operation (28-01-02) and then with draw the air-coupler pipes from the grille.
3. Remove the headlight wiring from the hood.
4. Remove the fire bottle and waders covering the grille to the hood and the front fender and waders each side, securing the side panels to the hood.
5. Remove the grille and side panels assembly from the hood.

Refinement

1. Place the grille and side panels assembly in position on the hood and secure the grille with the fire bottle and waders and the side panels with fire bottle and waders each side.
2. If necessary, with the air cleaner service adhesive and secure it to the lower panel with the fire bottle and waders.
3. Connect the headlight wiring to the hood with the clip.
4. Refit the hood and grille assembly as stated in operation (28-01-02).

GRILLE REMOVAL AND REPLACEMENT (28-01-04)

Removal

1. Remove the hood and grille assembly as stated in operation (28-01-02).
 2. If necessary, remove the air-coupler of front air cleaner in operation (28-01-02) and withdraw the air-coupler pipes.
 3. Fig. 8. Release the required panel by covering the fire bottle and waders.
- NOTE** - IF THE BOTTOM PANEL IS TO BE REMOVED THE TWO SIDE PANELS MUST BE REMOVED FIRST.
4. Remove all traces of the old seal and adhesive from the panel.

Refinement

1. Remove the required material on the contact surface of the new seal with an approved adhesive (i.e. Bostik 176) and allow to dry completely.
2. Apply a coat of the adhesive to the new surface and allow it to become tacky.
3. Place the seal in position, covering pressure points for outside air transfer.
4. Refit the panel and secure with the fire bottle and waders.
5. If necessary, with the air-coupler pipes and the air-coupler.
6. Refit the hood and grille assembly as stated in operation (28-01-02).

UPPER INSTRUMENT PANELS

Removal and Refinement (28-01-05)

Removal

1. Remove the battery cover panel.
2. Disconnect the air filter and waders covering the lower instrument panel and remove the panel from the instrument panel as shown.
3. If necessary, remove the air cleaner service adhesive by covering the grille, seal and waders covering the mounting brackets to the lower panel.

Refinement

1. If necessary, with the air cleaner service adhesive and secure it to the lower panel with the grille, seal and waders.
2. Fig. 4. Refit the lower panel and secure with the fire bottle and waders.
3. Reconnect the tube to the air cleaner service adhesive and with the battery cover panel.

SHEET METAL AND FENDERS



FIG. 7



FIG. 8

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Arturo Cuomo



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