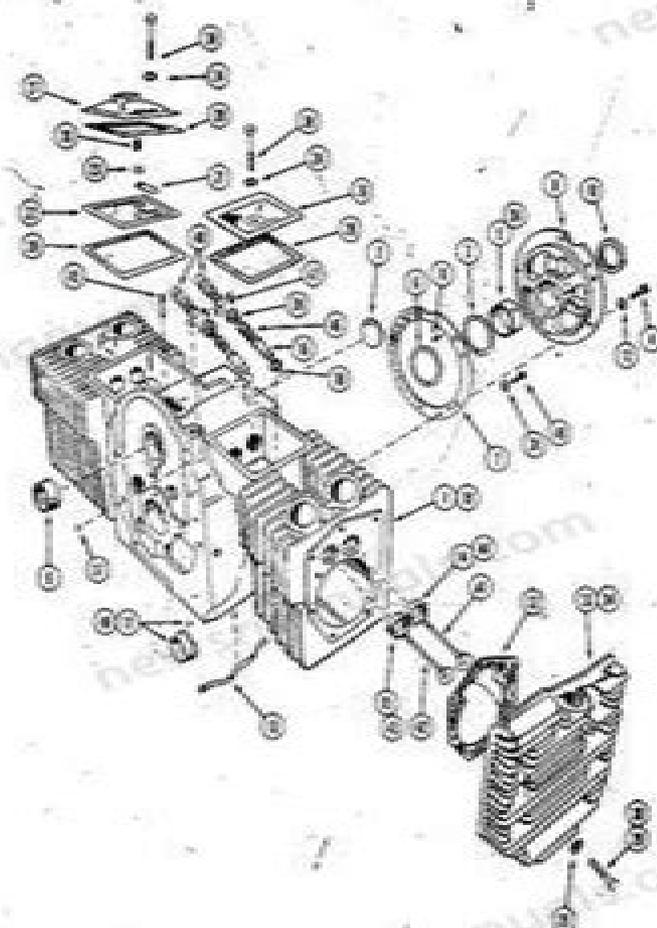




**ORIGINAL ENGINE BLOCK AND ATTACHING PARTS**  
 (To order complete engine see page 2)  
 (Also see service short block)



REF	PART NO.	DESCRIPTION	REQD
1	N55	BLOCK ASSEMBLY - cylinder, standard bore (see ref. 2)	1
2	43-26	PLUG - crankshaft, aluminum	1
3	C 20258	SHIM - rear bearing plate, .002" (0.02 mm)	1
4	73-308	ROD - 3/8" x 1-1/4" A/C hex	5
5	C 20278	BEARING - crankshaft, rear (standard)	1
6	C 20287	WASHER - thrust, crankshaft bearing	2
7	C 20298	GASKET - bearing plate	1
8	C 20299	PLATE - bearing (does not include bearings)	1
9	C 20270	BEARING - crankshaft 3/4" (service part is 5/8")	2
10	C 20271	SEAL - bearing plate	1
11	C 20272	PIN - main bearing stop	4
12	80-27	LOCK WASHER - 3/8" bearing plate	5
13	C 20286	TUBE - oil, crankcase	1
14	C 20297	ROCK - valve seat, intake	2
15	C 20274	ROCK - valve seat, exhaust	2
16	C 20292	GUIDE - valve	4
17	C 20295	BEARING - crankshaft front (standard)	1
18	C 20292	GASKET - valve guide, intake	2
19	N55*	BLOCK ASSEMBLY - short (326 and 448) includes: cylinder and crankcase, all bearings, crankshaft, camshaft, timing gear, governor gear case, connecting rods, pistons, piston rings, valves, oil pump and breather tube	1
20	N55*	BLOCK ASSEMBLY - short (448) includes: cylinder and crankcase, all bearings, crankshaft, camshaft, timing gear, governor gear case, connecting rods, pistons, piston rings, valves, oil pump and breather tube	1
21	C 20243	SPRING - breather valve	1
22	C 20244	VALVE - breather	1
23	C 20245	SAFFLE - breather	1
24	95-2010	WASHER - 1/4"	1
25	C 20287	WASHER - 1/4" copper	2
26	C 20248	WASHER - 5/16"	18
27	C 20250	COVER - valve	1
28	C 20242	COVER - valve (with breather port)	1
29	C 20251	GASKET - valve cover	3
30	532	BOLT - head, 5/16" - 18 x 2"	8
31	536	BOLT - head, 5/16" - 18 x 1-1/2"	12
32	C 20274	WASHER - copper 3/8"	2
33	C 20279	GASKET - cylinder head	2
34	C 20249	HEAD - LH No. 2	1
35	C 20250	HEAD - RH No. 1	1
36	C 20278	BEARING - crankshaft, rear .002" (0.02 mm) undersize	1
37	C 20270	BEARING - crankshaft, rear .010" (0.25 mm) undersize	1
38	C 20271	BEARING - crankshaft, rear .020" (0.51 mm) undersize	1
39	73-308	PLUG - core hole	1
40	73-102	ROD - valve cover 1/4" x 1-1/4" hex	2
41	C 20271	ROCK - valve seat	4
42	C 20276	TAPPET - valve (standard)	4

\*See service short block use C39403

# Ingersoll 446 Parts Manual

**F Rizvi**



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