

## INSTALLING THE TIMING BELT AND SPROCKETS

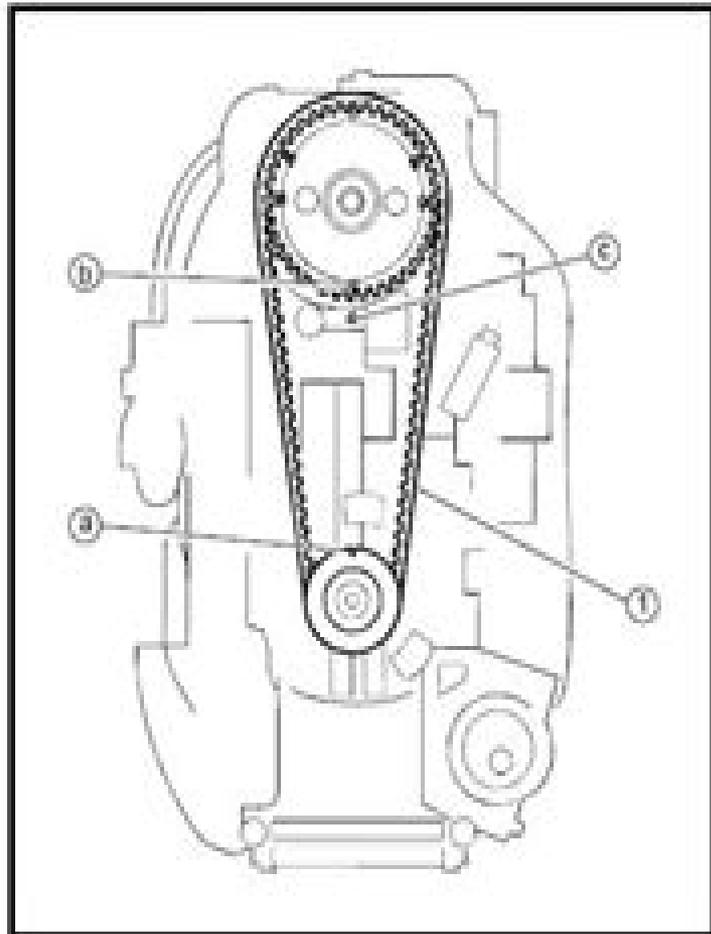
1. Install:
  - Drive sprocket
  - Driven sprocket



Driven sprocket bolt  
38 Nm (3.8 m.kgf, 28 ft.-lb)



Flywheel magnet assembly holder  
YB-06139/90890-06522



2. Install
  - **Timing belt**

### Installing steps

- (1) Align mark hole (a) of the drive sprocket with engine centerline.
- (2) Align "△" mark (b) on the driven sprocket with a "△" (c) on the cylinder head.
- (3) Install the timing belt (1).
- (4) Turn the crankshaft clockwise two times and make sure the drive sprocket and driven sprocket are correctly aligned with the marks.

# 70 Yamaha Outboard Timing Adjustment

**Jicheng Xie**



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