

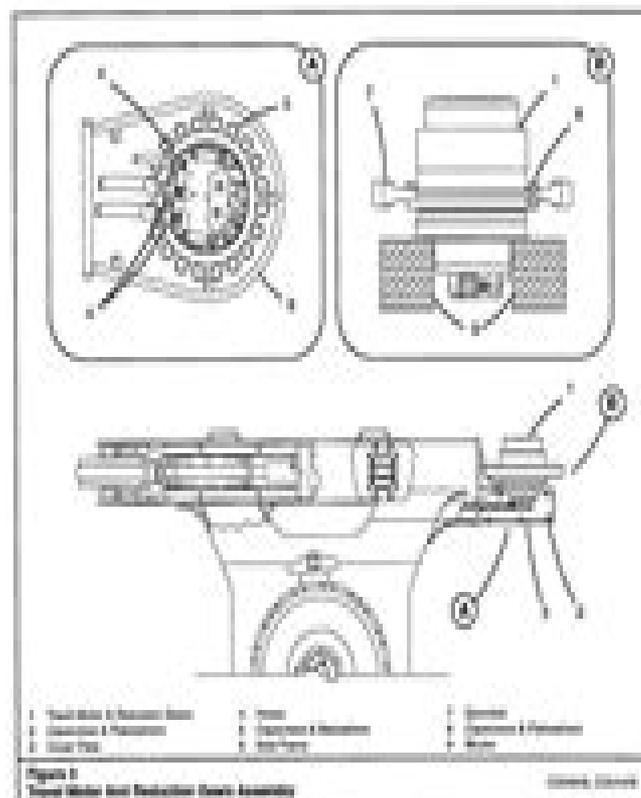
Refer to Figure 2

- Install enough supports (5) under the lower track (6) to ensure that the track is far removed all along the ground by 1-2 in (25-50 mm).
- Install a chain (8) to the bottom end of each (3) and bucket (9).

**DANGER**

Keep all personnel away from rotating parts while installing track (6). Reverse power before to install new track.

- Start the engine and raise the track (6) so it is raised 10 inches, while holding the boom (1) and pin (2) up and back at the same time.
- Stop raising the track (6) when it shows the space (4).
- Retract the engine.

Figure 3
Track Motor and Reduction Gear Assembly

2-48 (Continued)

- Turn the input shaft to the "CW" position to set the seal angles. Make sure the oil level is above a line in the operating position and the function control/handle is pushed down to the operating position.
- Check that the **CONTROL LOCK** switch is not depressed on the operator control console. If the **CONTROL LOCK** switch is depressed, push and release the **FUNCTION CONTROL LOCK** SWITCH (located on the left panel).

**WARNING**

All lines contain high pressure. Opening lines and fittings prior to relieving all pressure may result in serious injury.

- Open the oil and steel valve located just under the oil pressure tank to release the air system pressure.

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