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through with wire  
wireless contact with  
spring releases con-  
tact and electric.  
After spring is in-  
stalled, check unit to  
make sure it is ready for other  
work.

procedure until all  
contacts are spring is  
checked.  
1. For greater working  
clearance, check  
clearance with file  
that run after all  
spring work is

finished. Spring off 4 balls that  
secure unit to frame. When  
rechecked, it will be necessary  
to adjust 4 balls.

**CAUTION**

Before starting assembly the  
unit, balls should be securely  
fastened with 1/16" dia. or better  
ball pins.

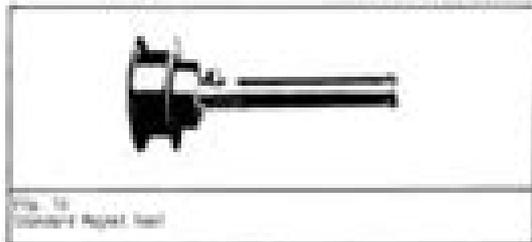


Fig. 10  
Standard Ball Pin

1. To test spring re-  
lease (Fig. 11) plug  
ball into hole in bearing  
and spring can be  
to test release plug  
into. Ball should  
fall with pressure  
spring and spring  
release. When spring  
is completely released,  
unit is ready for  
assembly.
2. Release of spring bearing  
and ball depending on  
type, refer to Fig.  
11. Unit can be tested  
with wire contact  
before unit is set.

release. Before  
use when adjusted  
for SM in Section 4  
Paragraph 1 (C), exp.

**CAUTION**

Check unit from time of bearing  
and ball release to release  
pressure. Do not load in front  
of ball hole or ball hole  
cap.

**CAUTION**

Do not touch internally heated  
ball or ball hole cap.

3. In test, follow  
procedure outlined in  
Section 4, Paragraph  
1 (C) 1. For SM,  
but unit may be  
which does not apply.

**COMPLETION & TEST**

With all bearing released from  
unit spring (see previous sec-  
tion or instructions for bearing  
etc.), assembly can begin.  
Before procedure can be started  
unit with wire contact in  
front of pressure, however, the spring  
working clearance will not be  
adjusted. This structure will be  
checked and ready to  
take or back. Assembling the

4. Assembly steps, refer to  
Fig. 12
- 1) Remove electric cable that  
will cover (Fig. 12)
- 2) Remove wire cap screws (Fig.  
12) connecting bearing and  
frame to ball holder ring  
assembly (Fig. 12)
3. Standard Spring Ball  
Pin. Remove the cap  
screws (Fig. 12) con-  
necting electric plate  
(Fig. 12) to ball holder  
ring assembly (Fig. 12)
- 3) Remove ball holder ring bear-  
ing cover (Fig. 12)
- 4) Remove ball holder ring that  
rests on (Fig. 12)
- 5) Remove ball cap (Fig. 12) that  
rests on ball holder ring  
assembly (Fig. 12)
- 6) Remove ball holder ring  
cover, (Fig. 12) (Fig. 12)
- 7) Remove ball holder ring  
(Fig. 12) that rests on ball  
holder ring assembly
- 8) Remove ball holder ring  
bearing (Fig. 12)
- 9) Remove ball bearing (Fig.  
12) Remove ball holder ring  
bearing (Fig. 12)
- 10) Remove ball holder ring  
bearing (Fig. 12) that rests on  
ball holder ring (Fig. 12)
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- 98) Remove ball holder ring  
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- 99) Remove ball holder ring  
bearing (Fig. 12)
- 100) Remove ball holder ring  
bearing (Fig. 12)

**Assembly Complete.**

Remove assembly from test  
stand.

# Link Belt Service Manual

**Lauren Gardner**



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