

Fig. 185. Front Oil Seal

Courtesy of GENERAL MOTORS COMPANY

17. Install the front engine cover. Refer to [Engine Front Cover Replacement](#).
18. Install the transfer case. Refer to [Transfer Case Replacement](#).
19. Install the drivetrain and front suspension frame front crossmember. Refer to [Drivetrain and Front Suspension Frame Replacement](#).
20. Remove the engine support fixture. Refer to [Engine Support Fixture](#).
21. Refill the engine oil and install a NEW oil filter. Refer to [Engine Oil and Oil Filter Replacement](#).

OIL PAN REPLACEMENT (FWD)

Removal Procedure

1. Drain the engine oil and remove the oil filter. Refer to [Engine Oil and Oil Filter Replacement](#).
2. Support the engine. Refer to [Engine Support Fixture](#).
3. Remove the drivetrain and front suspension frame front crossmember. Refer to [Drivetrain and Front Suspension Frame Replacement](#).

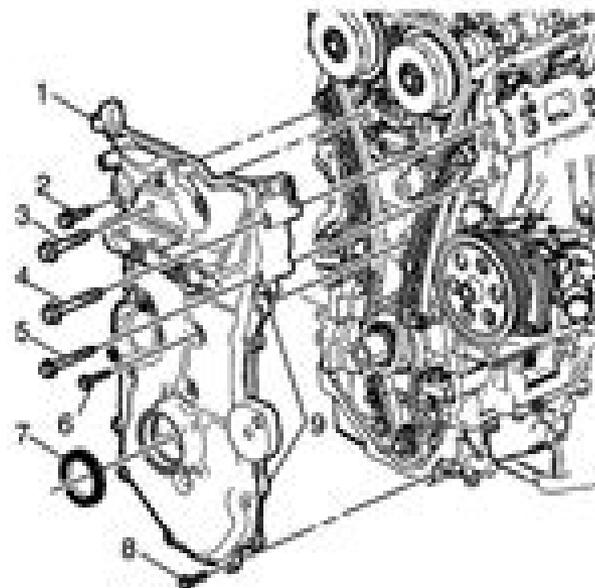


Fig. 186. Front Oil Seal

Courtesy of GENERAL MOTORS COMPANY

4. Remove the front engine cover (1). Refer to [Engine Front Cover Replacement](#).
5. Remove the front exhaust pipe. Refer to [Exhaust Front Pipe Replacement \(LIG\)](#).

Manual Repair Diagram

AN Whitehead



Manual Repair Diagram:

The book delves into Manual Repair Diagram. Manual Repair Diagram is a vital topic that needs to be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Manual Repair Diagram, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
 - Chapter 1: Introduction to Manual Repair Diagram
 - Chapter 2: Essential Elements of Manual Repair Diagram
 - Chapter 3: Manual Repair Diagram in Everyday Life
 - Chapter 4: Manual Repair Diagram in Specific Contexts
 - Chapter 5: Conclusion
2. In chapter 1, this book will provide an overview of Manual Repair Diagram. The first chapter will explore what Manual Repair Diagram is, why Manual Repair Diagram is vital, and how to effectively learn about Manual Repair Diagram.
3. In chapter 2, the author will delve into the foundational concepts of Manual Repair Diagram. The second chapter will elucidate the essential principles that must be understood to grasp Manual Repair Diagram in its entirety.
4. In chapter 3, the author will examine the practical applications of Manual Repair Diagram in daily life. The third chapter will showcase real-world examples of how Manual Repair Diagram can be effectively utilized in everyday scenarios.
5. In chapter 4, this book will scrutinize the relevance of Manual Repair Diagram in specific contexts. The fourth chapter will explore how Manual Repair Diagram is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, this book will draw a conclusion about Manual Repair Diagram. This chapter will summarize the key points that have been discussed throughout the book.

The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Manual Repair Diagram.

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