

# Service Manual SM17-001-055.00

Torque all mounting hardware per specifications found in the equipment main 10-0 (main structure assembly manual).

Lubricate all bush components as outlined in Operator's Manual.

## To Install The Tip Section Into The Outer Mid Section

**Note:** Refer to Figure 1 for the approximate balance point and weight of the tip section.

Refer to Figure 1.

- Using an auxiliary lifting device, rig straps around the top section so that straps hang 90°. Position the straps so that the section is balanced and will not tip or affect things.
- If required, install wear shoes (24,25) on outer bracket (27) using cap screws (24,25). Wear shoes (24) may have to be installed after outer bracket (27) is placed in its location (26).
- Place outer bracket (27) over its location (26). Push the outer bracket (27) into the bracket collar (26) the rest of the tip section (26).
- Slide the tip section (26) into the outer mid section (12) so as to be in the string cut point.
- Loosen section (26) slightly counter to its location in the outer mid section (12).
- Repeat this process of wear shoes (24) per specification in Figure 1. Repeat if necessary.

**Note:** Install wear shoes with notch facing inward.

- Install shoes (24), wear shoes (25), and spacers (26), and spacers (26) into the outer mid section (12). Torque cap screws to 20-24 ft lbs (27 Nm).
- Change rigging to a single strap at the head machinery (7). Transfer to section (26) of the way into the outer mid section (12).
- Repeat this process of wear shoes (24) per specification in Figure 1. Repeat if necessary.
- Through the upper hole in the outer mid section (12), install the wear shoe (24) with shims (24) facing inward to the head machinery (7) and load pin.
- Install shoes (24) and spacers (25) to the (26) sec-

- Install shoes (24), wear shoes (25), spacers (26), and spacers (26) into the outer mid section (12). Torque cap screws to 20-24 ft lbs (27 Nm).
- Loosen the tip section (26) in the outer mid section (12) before making the following adjustments.

**Note:** Apply a light coat of Loctite® and its threads if necessary just before final adjustment.

- Adjust pin (14), (15), (28) and spacers (17) (24,25), in (26) to increase stroke (26,28,29) to correct clearance as Figure 2. Lock pin (14) (28) if an adjusting standard clearance.

## To Install The Tip Cylinder Assembly Into The Tip And Outer Mid Sections

- If required, separate wheel drive assembly and make support assembly.
- Install bracket (20) over and into top cylinder (13).

**Note:** Install cylinder over shoes as illustrated in Figure 20 located in Figure 4.

- If required, install wear shoes (24,25), caps screws and washers (24) to the section (26).
- Install travel valve (23), nut and pin (24) (25,26), steel plates (7) (8), spacers (24), pin (25), and washers (24,25) into bracket (20). Do not tighten nut and pin (24) (25) at this time.
- Install bracket (20) on top cylinder (13) and secure with cap screws and washers (24).
- If required, use a shop press and compressions (24) to install bushings into shoes.

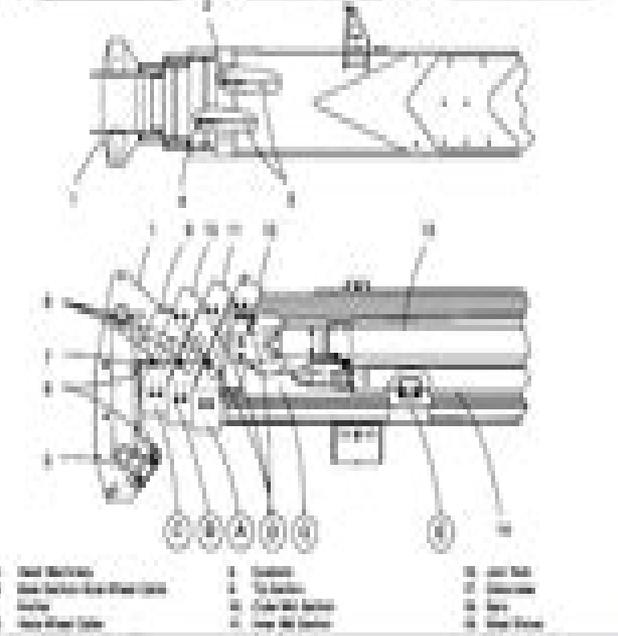
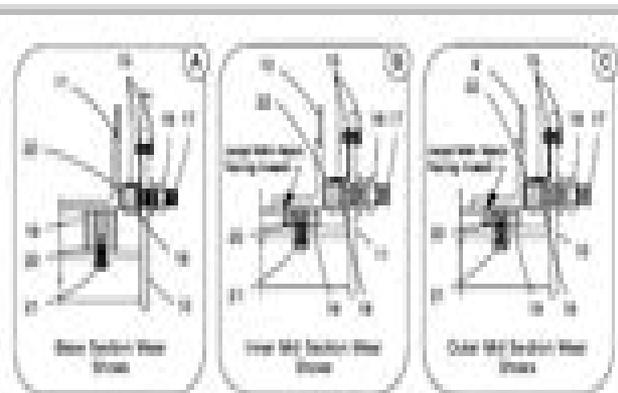
**Note:** Install shoes and bushing assemblies, spacers, plates and pin (24) into their original locations.

- Install shoes (24), spacers (25), shoes and bushing assemblies (24), and pin (25).

**Note:** After installation of shoes, spacers, wheels and bushing assemblies, and pin, the dimension should be 1.01 to 1.02 (25.4 to 25.9 mm) as illustrated in Figure 20 in Figure 4.

- Install spacers (17) and spacers (28)

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# Link Belt Service Manual

**L Cohen**



## **Link Belt Service Manual:**

## The Enigmatic Realm of **Link Belt Service Manual**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing lacking extraordinary. Within the captivating pages of **Link Belt Service Manual** a literary masterpiece penned by way of a renowned author, readers set about a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting effect on the hearts and minds of people who partake in its reading experience.

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