

GENERAL

The rear axle is composed of two axles, a differential, a hitch and a differential protector.

Each axle contains an axle, a housing and two bearings.

At installation, use torque values and Loctite products from the exploded view. Clean threads before using Loctite products when installing screws.

REAR DIFFERENTIAL OIL LEVEL

Lift back of vehicle. Place swing arm horizontally. Clean filler plug prior to check of level. Check oil level by removing filler plug. Oil level must reach lower edge.



1. Filling

Add oil if necessary.

MODEL	CAPACITY	RECOMMENDED OIL
All models	200 mL (8.76 U.S. oz)	75CL70E pump oil (75W-90 API GL5)

REAR DIFFERENTIAL OIL REPLACEMENT

Ensure vehicle is on a level surface.

Clean drain plug area.

Place a drain pan under rear differential drain plug area.

Unscrew filler plug.

Remove drain plug.



1. Draining
2. Filling

Clean drain plug area then reinstall drain plug.

Use a funnel and refill rear differential at the proper level with recommended oil.

MODEL	CAPACITY	RECOMMENDED OIL
All models	200 mL (8.76 U.S. oz)	75CL70E pump oil (75W-90 API GL5)

Reinstall filler plug.

REAR AXLE

Removal

Lift rear of the vehicle until rear shock absorbers are fully extended. Install jack stands under frame to support vehicle.

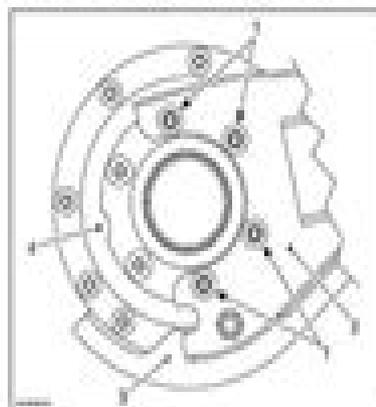
Remove rear wheels.

Remove lower shock absorber bolts.

Remove rear brake-caliper and detach brake hose from bracket on rear axle.

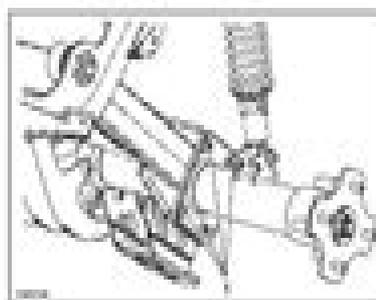
CAUTION: Do not let caliper hang by the hose and don't stretch or twist brake hose.

Unscrew bolts no. 8 and no. 9 retaining rear axle to swing arm. See the following illustrations.



06 006

1. Remove these bolts
Swing arm
Differential protector
Rear axle



06 006

1. Remove these bolts

Detach rear axle from swing arm.

Installation

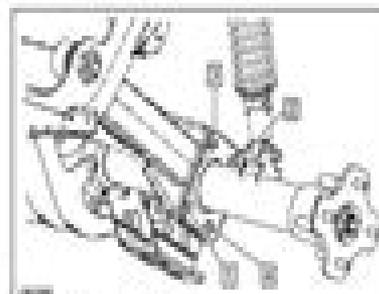
Installation is essentially the reverse of removal procedure. Paying attention to the following details.

Apply grease (99% ZDD 000 0110) on the end of propeller shaft.

Install all bolts before torquing.

Install bolt no. 8 with Loctite 609.

On the LH side, torque the hexagonal bolts no. 8 in a cross-cross sequence. See the following illustrations.



06 006 (continued)

RH AXLE

RH Axle Housing

Removal

Lift rear of the vehicle. Install jack stands under swing arm.

Remove:

- wheel and wheel nut
- cotter pin no. 12

NOTE: Do not use the cotter pin. At the time of the installation, use a new cotter pin only.

- castellated nut no. 11
- fat washer no. 12
- collar

CAUTION: Do not let caliper hang by the hose and don't stretch or twist brake hose.

- rear differential protector no. 1
- lower bolt retaining RH shock from axle housing.

Unscrew TORX head screws no. 6 and no. 7 retaining RH axle housing no. 2 from rear differential.

Remove axle housing then pull out axle no. 3.

Inspection

Check axle housing for wear or other damage, replace if necessary.

Check axle for wear, cracks, bend, spots of rust, or other damage. Change the axle if any problem is detected.

Check of axle housing ball bearing no. 10 for excess play and smooth operation. Replace if necessary.

Manual Bombardier 580

J Elliott



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