

## Service Manual SM17-001-055.00

Torque all mounting hardware per specifications found in the equipment main 10-0 (main structure assembly manual).

Lubricate all bush components as outlined in Operator's Manual.

### To Install The Tip Section Into The Outer Mid Section

**Note:** Refer to Figure 1 for the approximate balance point and weight of the tip section.

Refer to Figure 1.

- Using an auxiliary lifting device, rig straps around the top section so that it can be lifted using it. Position the straps so that the section is balanced and will not tip or affect things.
- If required, install wear shoes (24,25) on outer bracket (27) using cap screws (24,26). Wear shoes (24) may have to be installed after outer bracket (27) is placed in its location (28).
- Place outer bracket (27) over its location (28). Push the outer bracket (27) into the bracket collar (28) the rest of the tip section (28).
- Slide the tip section (28) into the outer mid section (29) so as to be in the string and point.
- Loosen section (28) slightly counter to its location in the outer mid section (29).
- Repeat this process of wear shoes (24) per specification in Figure 1. Repeat if necessary.

**Note:** Install wear shoes with notch facing inward.

- Install shoes (24), wear shoes (25), and spacers (26), and cap screws (24) into the outer mid section (29). Torque cap screws to 20-24 ft lbs (27 Nm).
- Change rigging to a single strap at the head machinery (7). Transfer to section (28) of the way into the outer mid section (29).
- Repeat this process of wear shoes (24) per specification in Figure 1. Repeat if necessary.
- Through the upper hole in the outer mid section (29), install the wear shoe (24) with shims (24) facing inward to the head machinery (7) and load pin.
- Install shoes (24) and cap screws (24) to the (29) sec-

- Install hole (24), wear shoes (25), spacers (26), and cap screws (24) into the outer mid section (29). Torque cap screws to 20-24 ft lbs (27 Nm).
- Repeat this process (28) in the outer mid section (29) before making the following adjustments.

**Note:** Apply a light coat of Loctite® and to threads of cap screws just before final adjustment.

- Adjust pin (14), (15), (20) and cap screws (17) (20,21), (17) (24) to increase stroke (20,20,20) to correct clearance as Figure 2. Lock pin hole (24,25) if an adjusting standard clearance.

### To Install The Tip Cylinder Assembly Into The Tip And Outer Mid Sections

- If required, separate wheel drive assembly and make support assembly.
- Install bracket (20) over and into top cylinder (20).

**Note:** Install cylinder over shoes as illustrated in Figure 20 located in Figure 4.

- If required, install wear shoes (24,25), cap screws and washers (24) to the section (28).
- Install travel valve (26), nut and pin (24) (26,27), steel plates (7) (26), cap screw (26), pin (26), and washers (26,26) into bracket (26). Do not tighten nut and pin (24) (27) at this time.
- Install bracket (26) on top cylinder (20) and secure with cap screws and washers (26).
- If required, use a shop press and compress them to install bushings into shoes.

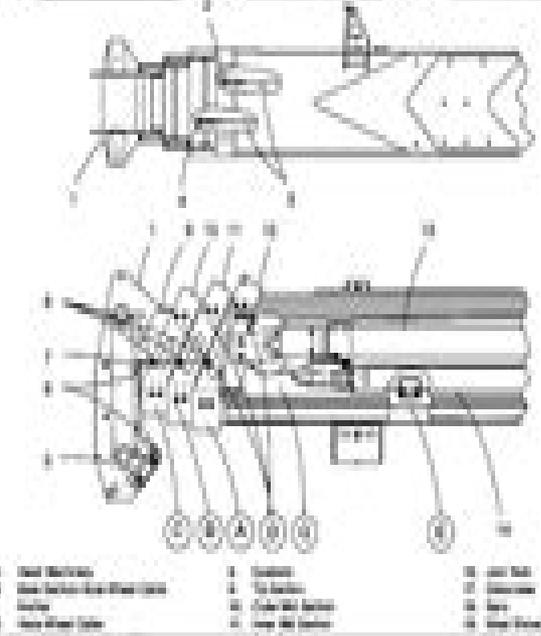
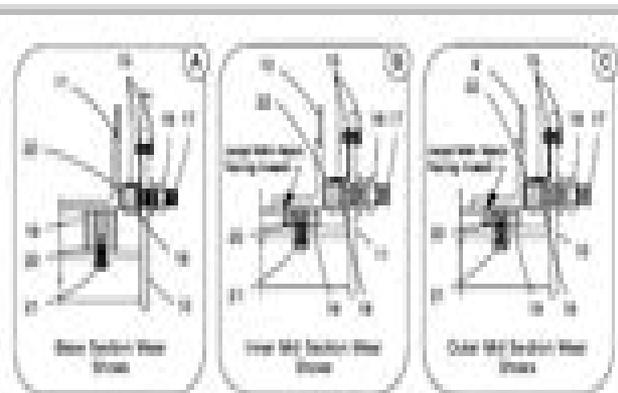
**Note:** Install valves and bushing assemblies, spacers, shims and pin lock (26) into original locations.

- Install shoes (24), cap screw (26), shims and bushing assemblies (26), and pin (26).

**Note:** After installation of shoes, spacers, shims and bushing assemblies, and pin, the dimension should be 1.01 to 1.02 (25.4 to 25.9) as illustrated in Figure 20 in Figure 4.

- Install cap screw (17) and cap screw (20)

## SM17-001-055.00 Service Manual



- |                                     |                      |                      |                      |
|-------------------------------------|----------------------|----------------------|----------------------|
| 1 Head Machinery                    | 17 Cap Screw         | 26 Steel Plate       | 27 Pin Lock          |
| 2 Main Section                      | 18 Washer            | 27 Pin Lock          | 28 Tip Section       |
| 3 Main Section Bushing/Travel Valve | 19 Cap Screw         | 28 Tip Section       | 29 Outer Mid Section |
| 4 Nut                               | 20 Cap Screw         | 29 Outer Mid Section | 30 Pin               |
| 5 Steel Plate                       | 21 Cap Screw         | 30 Pin               | 31 Pin               |
| 6 Steel Plate                       | 22 Cap Screw         | 31 Pin               | 32 Pin               |
| 7 Steel Plate                       | 23 Cap Screw         | 32 Pin               | 33 Pin               |
| 8 Cap Screw                         | 24 Nut and Pin       | 33 Pin               | 34 Pin               |
| 9 Cap Screw                         | 25 Wear Shoe         | 34 Pin               | 35 Pin               |
| 10 Cap Screw                        | 26 Washer            | 35 Pin               | 36 Pin               |
| 11 Cap Screw                        | 27 Pin Lock          | 36 Pin               | 37 Pin               |
| 12 Cap Screw                        | 28 Tip Section       | 37 Pin               | 38 Pin               |
| 13 Cap Screw                        | 29 Outer Mid Section | 38 Pin               | 39 Pin               |
| 14 Cap Screw                        | 30 Pin               | 39 Pin               | 40 Pin               |
| 15 Cap Screw                        | 31 Pin               | 40 Pin               | 41 Pin               |
| 16 Cap Screw                        | 32 Pin               | 41 Pin               | 42 Pin               |

# Link Belt Service Manual

**RJ Shavelson**



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