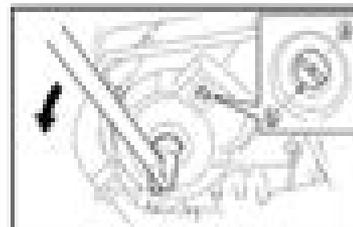


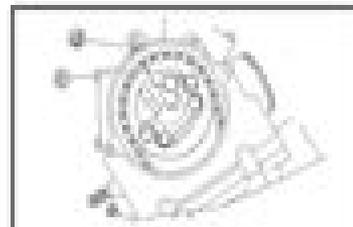


Order	Job/Part	Qty	Remarks
13	Cylinder head	1	Refer to "REMOVING THE CYLINDER HEAD" and "INSTALLING THE CYLINDER HEAD"
14	Cylinder head gasket	1	
15	Cover pin	2	For installation, reverse the removal procedure.

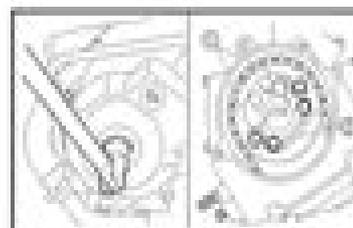


### REMOVING THE CYLINDER HEAD

- Align:
  - Y mark on the AC magneto rotor (with the stationary pointer on the AC magneto rotor cover)
- Turn the crankshaft counterclockwise.
- When the piston is at the top dead center (TDC) on the compression stroke, align the Y mark (①) on the AC magneto rotor with the stationary pointer (②) on the AC magneto cover.



**TIP:**  
To position the piston at top dead center (TDC) on the compression stroke, align the Y mark (①) on the crankshaft sprocket with the stationary pointer (②) on the cylinder head, as shown in the illustration.



- Loosen:
  - crankshaft sprocket bolts (①)
  - decompressor assembly bolts (②)

**TIP:**  
While holding the AC magneto rotor out with a wrench, loosen the crankshaft sprocket bolts and decompressor assembly bolts.

- Loosen:
  - timing chain tensioner cap bolt
- Remove:
  - timing chain tensioner (along with the gasket)
  - crankshaft sprocket
  - timing chain

**TIP:**  
To prevent the timing chain from falling into the crankcase, fasten it with a wire.

# 700 Frontrunner Service Manual

**L Darling-Hammond**



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