

# INSTRUCTION MANUAL FOR MIG WELDING MACHINE

## IMPORTANT!!!

READ THIS MANUAL CAREFULLY BEFORE INSTALLING, USING, OR PERFORMING ANY MAINTENANCE ON THE MACHINE. PAY SPECIAL ATTENTION TO THE CHAPTER ON "SAFETY PRECAUTIONS". CONTACT YOUR DISTRIBUTOR IF YOU DO NOT FULLY UNDERSTAND THESE INSTRUCTIONS.

## 1 GENERAL DESCRIPTIONS

### 1.1 SPECIFICATIONS

This manual has been prepared for the purpose of educating personnel assigned to install, operate and service the welding machine.

This equipment is a constant-voltage generator, suitable for MIG/MAG and OPEN-ARC welding.

Upon receiving the machine, make sure there are no broken or damaged parts.

The purchaser should address any complaints for losses or damage to the vector. Please indicate the article and serial number whenever requesting information about the welding machine.

### 1.2 EXPLANATION OF TECHNICAL SPECIFICATIONS

EN50199 The welding machine is manufactured according to these international standards.  
EN50974.1 Serial number, which must be indicated on any type of request regarding the welding machine.  
N° three-phase transformer-rectifier.



Flat characteristic.



Downslope



Suitable for continuous electrode welding.



Suitable for TIG welding.



Suitable for MMA welding.

$I_2$  MAX Unconventional welding current. This value represents the maximum limit available during welding.

$U_0$  Secondary open-circuit voltage (peak value).  
X Duty cycle percentage  
The duty cycle expresses the percentage of 10 minutes during which the welding machine may run at a certain current without overheating.

$I_2$  Welding current.  
 $U_2$  Secondary voltage with welding current  $I_2$ .  
 $U_1$  Rated supply voltage.

3- 50/60Hz 50- or 60-Hz three-phase power supply.

$I_1$  Absorbed current at the corresponding welding current  $I_2$ .

IP21 Protection rating for the housing. Grade 1 as the second digit means that this equipment is suitable for use outdoors in the rain.

Suitable for use in high-risk environments.

NOTES: The welding machine has also been designed for use in environments with a pollution rating of 3. (See IEC 664).

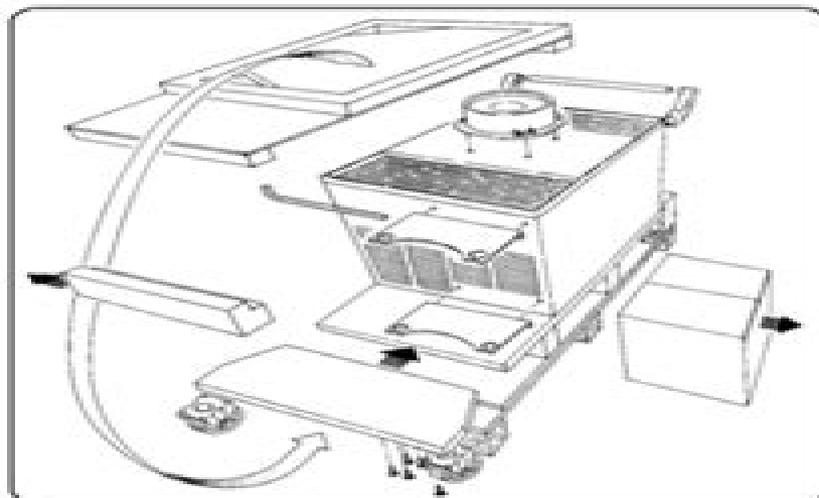
## 2 INSTALLATION

### 2.1 PLACEMENT

Dust, dirt, and any other foreign matter entering the welding machine can interfere with ventilation and thus with smooth operation.

Mount the handle, the 2 cylinder supports, the extension support and pivot support.

Mount the 2 fixed wheels on the wheel support located on top of the welder. remove the Styrofoam buffer from under the bottom, at the back of the welding machine. Insert the wheel support on the bottom, fastening it in place with the screws provided.



### 2.2 START-UP

- Only qualified personnel should install this welding machine.
- Connect a plug suitable for the absorbed current to the power supply cable.
- Connect the yellow-green wire of the machine mains to an efficient grounding socket.
- Never use water pipes as a grounding conductor.

#### 2.2.1 Connecting the mass clip.

- Connect the power cable terminal to socket **AA** on the machine.
- Connect the mass cable clip to the workpiece.
- Make sure the cable is firmly attached to the mass terminal; check periodically to make sure these connections are tight. A loose coupling may cause drops in the welding current.

# Mig Welding Manual

**Edward F. Craig**



## **Mig Welding Manual:**

This book delves into Mig Welding Manual. Mig Welding Manual is a crucial topic that must be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Mig Welding Manual, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:
  - Chapter 1: Introduction to Mig Welding Manual
  - Chapter 2: Essential Elements of Mig Welding Manual
  - Chapter 3: Mig Welding Manual in Everyday Life
  - Chapter 4: Mig Welding Manual in Specific Contexts
  - Chapter 5: Conclusion
2. In chapter 1, this book will provide an overview of Mig Welding Manual. The first chapter will explore what Mig Welding Manual is, why Mig Welding Manual is vital, and how to effectively learn about Mig Welding Manual.
3. In chapter 2, the author will delve into the foundational concepts of Mig Welding Manual. The second chapter will elucidate the essential principles that need to be understood to grasp Mig Welding Manual in its entirety.
4. In chapter 3, the author will examine the practical applications of Mig Welding Manual in daily life. The third chapter will showcase real-world examples of how Mig Welding Manual can be effectively utilized in everyday scenarios.
5. In chapter 4, this book will scrutinize the relevance of Mig Welding Manual in specific contexts. The fourth chapter will explore how Mig Welding Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, this book will draw a conclusion about Mig Welding Manual. The final chapter will summarize the key points that have been discussed throughout the book.

The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Mig Welding Manual.

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