

1. Loom speed = Motor RPM \times $\frac{\text{Motor pulley diameter}}{\text{Loom pulley diameter}}$
2. Loom Efficiency %age = $\frac{\text{Actual production}}{\text{Calculated production}} \times 100$
3. Moisture Regain %age = $\frac{\text{Yarn weight} - \text{Dried yarn weight}}{\text{Dried yarn weight}} \times 100$
4. Moisture Content %age = $\frac{\text{Yarn weight} - \text{dried yarn weight}}{\text{Yarn weight}} \times 100$
5. Warp weight in Kg. = $\frac{\text{Total ends} \times \text{Tape length in metre}}{1693.6 \times \text{Warp count}}$
6. Weft weight in Kg. = $\frac{\text{RS in centimetres} \times \text{Coth length in metres} \times \text{PPI}}{4301.14 \times \text{Weft count}}$
7. Cloth weight in GSM = $\frac{\text{EPI}}{\text{Warp count}} + \frac{\text{PPI}}{\text{Weft count}} \times 25.6$
8. Oz (Ounce) per sq.yard = $\frac{\text{GSM (Grams per sq. metre)}}{34}$

Material measurement :

For calculating of length of any rolled fabrics :

$$L = \frac{0.0655 (D - d) (D + d)}{t}$$

Where,

- L = Length of material (feet)
- t = Thickness of fabrics (inches)
- D = Outside diameter (inches)
- d = Inside diameter (inches)

Weight of yarn in a cloth :

Calculations For Textile Work

Marcel A. Müller



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