

**D.H. Stamatis**

# **Advanced Quality Planning**

**A Commonsense Guide  
to AQP and APQP**

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# Advanced Quality Planning Guide Stamatis

**DJ Losen**



## **Advanced Quality Planning Guide Stamatis:**

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web take place within the pump room transfer switch shall be specifically listed for fire pump service one transfer switch

shall be dedicated to each fire pump see nfpa 20 03 chapter 9 6 4 10 8 3 1 and 10 8 2 3 u l f m listed built to nfpa 20 03 standard chapter 10 please note to be located within sight of pump motor fire pump

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web when designing or installing electrical power supplies for fire pumps and their accessories you must apply special rules as listed in nfpa 70 the national electrical code nec and the standard for centrifugal fire pumps cfp nfpa 20

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web 1 system consists of pump skid and control box control box on deluxe systems only 2 check that the motor is securely fastened to the skid 3 connect sprinkler piping to customer connection on pump skid 4 connect pump suction connection to water source 5 wire control power to pump skid 6 ensure correct voltage is applied

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web oct 10 2018 the feeder conductors to the fire pump and associated equipment are required to have an ampacity not less than 125 percent of the full load current flc rating of the fire pump motor s and pressure maintenance pump motor s plus 100 percent of associated accessory equipment

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web above in all three auto positions the pumps shall be stopped by hand only as it will be common practice to run the diesel and electrical fire pump at least once a week for a couple of minutes and to prevent any damage to the pumps a return pipe to the reservoir sized for approximately 35 of the pump s duty point flow is to be

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web the electrical wiring between the fire pump controller and the pump motor shall be in rigid intermediate or liquid tight flexible metal conduit or type mi cable and meet the requirements of local codes

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