

5.2 Continuous vs. Discrete control

Comparison Factor	Continuous Control in Process Industries	Discrete Control in Discrete Manufacturing Industries
Typical measures of product output	Weight measures liquid volume measures Solid volume measures	Number of parts Number of products
Typical quality measures	Consistency Concentration Absence of contaminants conformance to specification	Dimensions Surface finish Appearance Absence of defects Product reliability
Typical variables and parameters	Temperature Volume flow rate Pressure	Position Velocity Acceleration Force

Continuous And Discrete Control Systems

Sabine Zange



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