

Oldsmobile Alero 1999-2004 Workshop Manual



Power Steering Pump
 Water Pump
 Alternator
 Water Pump
 Accessory Drive
 Air Conditioning Compressor Belt
 Air Conditioning Compressor

- (B) Accessory Drive Belt Tensioner Bolt
- (B) Accessory Drive Belt Tensioner
- (11) Generator Assembly
- (12) Water Assembly
- (13) Power Steering Pump to Crankshaft
- (14) Water Assembly to Engine Block Bolt



Fig. 116

Fig. 116 Installing Belt Drive Assembly To Engine
Courtesy of GENERAL MOTORS CORP.

Install the belt drive assembly to the engine using the following steps:

Place the tensioner one piece at TDC.

Install the belt drive assembly (pulleys) on the crankshaft.

Lubricate the belt drive pulley with engine oil.

Install the belt drive assembly into the frame.

NOTE: Refer to **CAUTION/NOTICE** in **CAUTIONS AND NOTES**.

Install the belt drive assembly using the following steps:

Figures:

Tighten the belt drive assembly bolts to 20 N•m (15 ft•lb).

Alero Manual

R Sandford



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