

Service Manual SM17-001-055.00

Torque all mounting hardware per specifications found in the equipment main 10-0 (main structure assembly manual).

Lubricate all bush components as outlined in Operator's Manual.

To Install The Tip Section Into The Outer Mid Section

Note: Refer to Figure 1 for the approximate balance point and weight of the tip section.

Refer to Figure 1.

- Using an auxiliary lifting device, rig straps around the top section so that straps hang 90°. Position the straps so that the section is balanced and will not tip or affect things.
- If required, install wear shoes (24,25) on outer bracket (27) using cap screws (24,26). Wear shoes (24) may have to be installed after outer bracket (27) is placed in its section (26).
- Place outer bracket (27) over its section (26). Push the outer bracket (27) into the bracket collar that fits the rest of the tip section (26).
- Slide the tip section (26) into the outer mid section (23) so it is in the string and point.
- Loosen section (26) slightly counter to the back of the outer mid section (23).
- Repeat this process of wear shoes (24) per specification in Figure 1. Repeat if necessary.

Note: Install wear shoes with notch facing inward.

- Install shoes (24), wear shoes (25), and spacers (26), and spacers (26) into the outer mid section (23). Torque cap screws to 20-24 ft lbs (27 Nm).
- Change rigging to a single strap at the head machinery (7). Transfer to section (26) of the way into the outer mid section (23).
- Repeat this process of wear shoes (24) per specification in Figure 1. Repeat if necessary.
- Through the upper hole in the outer mid section (23), install the wear shoe (24) with shims facing forward to the head machinery (7) and load pin.
- Install shoes (24) and spacers (26) to the (2) sec-

- Install hole (24), wear shoes (25), spacers (26), and spacers (26) into the outer mid section (23) side of the outer mid section (23).
- Loosen the tip section (26) in the outer mid section (23) before making the following adjustments.

Note: Apply a light coat of Loctite® and to threads of spacers just before final adjustment.

- Adjust pin (14), (15), (28) and spacers (17) (24,25), (17) (24) to increase stroke (23) (24,25) to correct clearance as Figure 2. Lock pin hole (24,25) if for standard standard clearance.

To Install The Tip Cylinder Assembly Into The Tip And Outer Mid Sections

- If required, separate wheel drive assembly and make support assembly.
- Install bracket (29) over and into top cylinder (23).

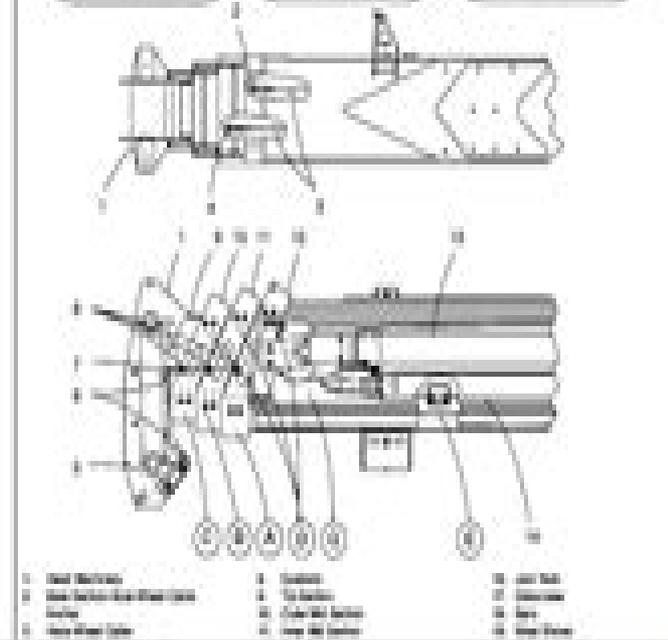
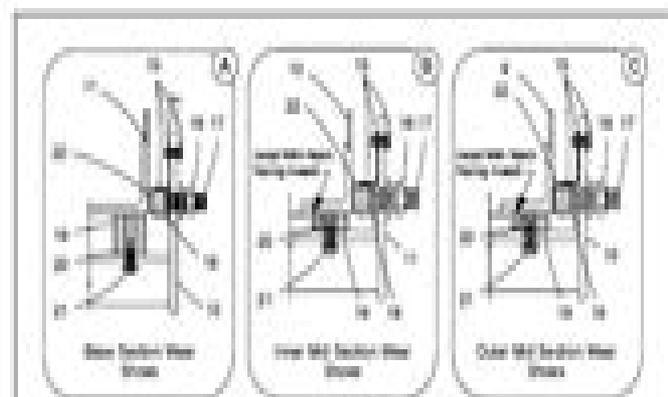
Note: Install cylinder over shoes as illustrated in detail (29) located in Figure 4.

- If required, install wear shoes (24,25), caps screws and washers (24) to the section (26).
- Install travel valve (26), nut and pin (24) (25,26), steel plates (7) (25), spacers (26), pin (26), and washers (26) (26) into bracket (29). Do not tighten nut and pin (24) (25) at this time.
- Install bracket (29) on top cylinder (23) and secure with cap screws and washers (26).
- If required, use a shop press and compress them to install bushings into shoes.

Note: Install shoes and bushing assemblies, spacers, plates and pin lock into their original positions.

- Install shoes (26), rollers (26), shoes and bushing assemblies (26), and pin (26).
- Note:** After installation of shoes, spacers, wheels and bushing assemblies, and pin, the dimension should be 1.01 to 1.02 (26) as illustrated in detail (26) in Figure 4.
- Install spacers (27) and spacers (28)

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Table of Contents Link Belt Service Manual

1. Understanding the eBook Link Belt Service Manual
 - The Rise of Digital Reading Link Belt Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Link Belt Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Link Belt Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Link Belt Service Manual
 - Personalized Recommendations
 - Link Belt Service Manual User Reviews and Ratings
 - Link Belt Service Manual and Bestseller Lists
5. Accessing Link Belt Service Manual Free and Paid eBooks
 - Link Belt Service Manual Public Domain eBooks
 - Link Belt Service Manual eBook Subscription Services
 - Link Belt Service Manual Budget-Friendly Options
6. Navigating Link Belt Service Manual eBook Formats

- ePub, PDF, MOBI, and More
 - Link Belt Service Manual Compatibility with Devices
 - Link Belt Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Link Belt Service Manual
 - Highlighting and Note-Taking Link Belt Service Manual
 - Interactive Elements Link Belt Service Manual
 8. Staying Engaged with Link Belt Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Link Belt Service Manual
 9. Balancing eBooks and Physical Books Link Belt Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Link Belt Service Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Link Belt Service Manual
 - Setting Reading Goals Link Belt Service Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Link Belt Service Manual
 - Fact-Checking eBook Content of Link Belt Service Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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