

The process of Drug Discovery & Development

1

Research & Development



- Target identification
- Compound screening
- Lead identification

2

Preclinical/Experimental
Studies



- *In vitro* studies
- *In vivo* studies
- Toxicity testing

3

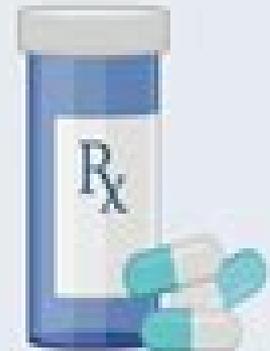
Clinical Trials



- Phase I, II, III trials
- Dosage & safety monitoring

4

Review & Approval



- Safety & efficacy evaluation
- Approval & manufacture
- Phase IV: Post-marketing Surveillance

Drug Discovery

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Drug Discovery:

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