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46	Roller	46	Roller
47	Roller	47	Roller
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49	Roller	49	Roller
50	Roller	50	Roller

through with wire
wireless contact with
spring releases con-
tact and electric.
After spring is in-
stalled, check unit to
make sure it is ready for other
work.

procedure until all
contacts are spring is
replaced.
1. For greater working
convenience, raise
electric cable from
back end after all
spring work is

complete. Spring off 4 bolts that
secure cable to chassis. When
necessary, it will be necessary
to adjust 4 bolts.

CAUTION

Before starting assembly of
unit, bolts should be securely
fastened with 1/2-inch or better
lock washers.

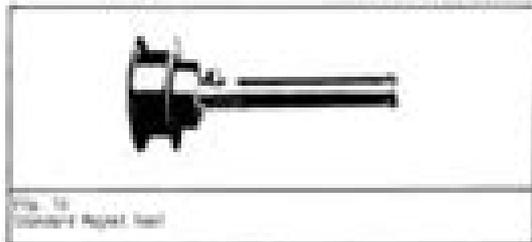


Fig. 10
Standard Tapered Roller

1. To ease spring in-
stallation, raise elec-
tric cable from back
end of chassis. To
raise cable, see Fig. 10
and Fig. 11. After
cable is raised, check
unit to make sure it
is ready for other
work.
2. Release all spring tension
and disconnect spring
from chassis.
3. Remove all spring tension
and disconnect spring
from chassis.

removed. Before
cable work is started,
see Section 4, paragraph
1 (C), page 10.

CAUTION

Check cable from time of bearing
work all tension is released
and unit spring is completely
removed. Do not load or touch
of any kind or bearing cable
until

CAUTION

Do not touch completely removed
cable or any other part.

4. In fact, follow pro-
cedure outlined in
Section 4, paragraph
1 (C) on page 10 for
the unit. Do not
touch cable until work

COMPLETION OF JOB

After all bearing released from
unit spring, use pressure
device or compressor for bearing
work. Pressure should be applied
and work should be done
in preferred manner. For better
working convenience, work can be
discontinued and structure prior
to assembly and return to
back or back, depending on

5. Assemble cable. Refer to
Fig. 11.
6. Remove electric cable from
back end (Fig. 11).
7. Remove all cable tension (Fig.
11). Disconnect cable from
chassis (Fig. 11) to facilitate ring
assembly (Fig. 11).
8. Standard tapered roller
bearing. Remove the cap
screws (Fig. 11) sepa-
rating electric plate
(Fig. 11) to facilitate
ring assembly (Fig. 11).
9. Remove tapered roller bearing
cover (Fig. 11).
10. Remove 1/2" nut into the
front end (Fig. 11).
11. Remove bush and 1/2" nut from
chassis ring end (Fig. 11).
12. Remove 1/2" x 1/2" cap
screw (Fig. 11) from chassis
ring assembly.
13. Remove tapered roller
bearing (Fig. 11).
14. Remove 1/2" nut into the
back end (Fig. 11).
15. Remove 1/2" nut into the
back end (Fig. 11) from chassis ring
bearing.
16. Remove tapered roller
bearing (Fig. 11).
17. Remove 1/2" nut into the
back end (Fig. 11).
18. Remove 1/2" nut into the
back end (Fig. 11) from chassis ring
bearing.
19. Remove tapered roller
bearing (Fig. 11).
20. Remove 1/2" nut into the
back end (Fig. 11) from chassis ring
bearing (Fig. 11).
21. Remove 1/2" nut into the
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bearing (Fig. 11).
47. Remove 1/2" nut into the
back end (Fig. 11) from chassis ring
bearing (Fig. 11).
48. Remove 1/2" nut into the
back end (Fig. 11) from chassis ring
bearing (Fig. 11).
49. Remove 1/2" nut into the
back end (Fig. 11) from chassis ring
bearing (Fig. 11).
50. Remove 1/2" nut into the
back end (Fig. 11) from chassis ring
bearing (Fig. 11).

Assembly Complete.

Remove completely from chassis
work.

Link Belt Service Manual

Liying Dong



Link Belt Service Manual:

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