

4. Loosen CTS 24 one clamp and connect rubber elbow into T16-20 CTS to 24 fitting at oil pan. Release clamp.
5. Install flange 1 two flange behind 12 horizontal washer. Tighten bolt to standard torque (page 302).



Figure 489 Tube connection at breather filter assembly

1. Breather filter assembly
 2. 110 degree elbow
 3. Rubber elbow
 4. CTS 21 one clamp
4. Loosen CTS 21 one clamp and connect rubber elbow into breather filter assembly. Tighten clamp.
 5. Connect 110 degree elbow into breather filter assembly.

Breather Tube and Valve Cover Adapter



Figure 490 Valve cover adapter O-ring

4. Install valve cover adapter O-ring and replace if necessary.



Figure 491 Breather tube and valve cover adapter

1. Breather tube
2. 14 x 20 x 0.075 two bolt (2) and 7.2 x 14 horizontal washer (2)
3. Valve cover adapter
4. CTS 1 one clamp (2)
5. Breather filter assembly

3. Position valve cover adapter.
3. Install two 14 x 20 x 0.075 two bolts and two 7.2 x 14.0 horizontal washers. Tighten to standard torque (page 302).
4. Slide one end of breather tube with two CTS 1 one clamp into breather filter assembly.
5. Slide other end of breather tube into valve cover adapter.
6. Position two loosened CTS 1 one clamps at each end of breather tube. Tighten clamps until snug.

Engine Oil Cooler Assembly and Oil Filter Base Assembly

⚠ CAUTION: To prevent personal injury or death, contain and dispose of engine fluids in a proper container according to applicable regulations.



Figure 492 Oil filter base assembly O-rings

1. Lubricate three O-rings with P-206 water lubricant or equivalent (page 276) and install into backside of oil filter base assembly.

CAUTION: To prevent component damage, hold engine oil cooler and oil filter base together as an assembly.

2. On a suitable workbench, slide oil filter base assembly with engine oil cooler assembly.

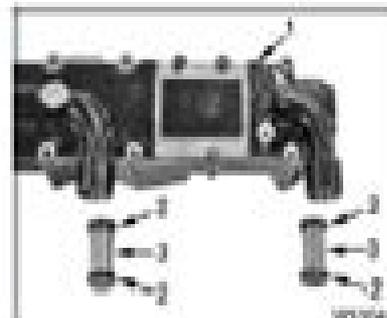


Figure 493 Connecting tubes

1. Engine oil cooler assembly
 2. O-ring (4)
 3. Tube (2)
2. Lubricate two new O-rings with clean engine oil and install into one of the tubes. Repeat for other tube.
 4. Slide two tubes into engine oil cooler assembly. Slide other end of tubes into oil filter base assembly. Oil filter base assembly and engine oil cooler assembly will be installed as a connected unit.



Figure 494 Oil cooler points

3. On engine, install two oil cooler points. Position as shown.

Manual Repair Engine International Dt466e

L Darling-Hammond



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