



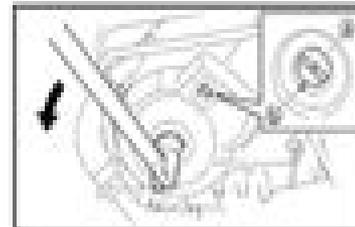
Order	Job/Part	Qty	Remarks
13	Cylinder head	1	Refer to "REMOVING THE CYLINDER HEAD" and "INSTALLING THE CYLINDER HEAD"
14	Cylinder head gasket	1	
15	Cover pin	2	For installation, reverse the removal procedure.



REMOVING THE CYLINDER HEAD

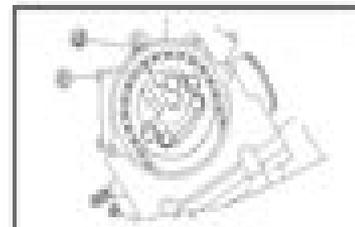
1. Align

- Y mark on the AC magneto rotor (with the stationary pointer on the AC magneto rotor cover)



2. Turn the crankshaft counterclockwise

- When the piston is at the top dead center (TDC) on the compression stroke, align the Y mark (①) on the AC magneto rotor with the stationary pointer (②) on the AC magneto cover.



TIP:

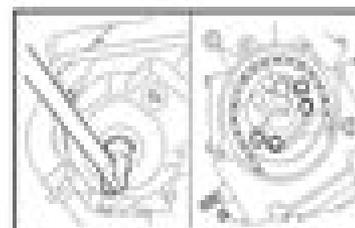
To position the piston at top dead center (TDC) on the compression stroke, align the T mark (①) on the crankshaft sprocket with the stationary pointer (②) on the cylinder head, as shown in the illustration.

2. Loosen

- crankshaft sprocket bolts (①)
- decompressor assembly bolts (②)

TIP:

While holding the AC magneto rotor out with a wrench, loosen the crankshaft sprocket bolts and decompressor assembly bolts.



3. Loosen

- timing chain tensioner cap bolt

4. Remove

- timing chain tensioner (along with the gasket)
- crankshaft sprocket
- timing chain

TIP:

To prevent the timing chain from falling into the crankcase, fasten it with a wire.

700 Frontrunner Service Manual

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Table of Contents 700 Frontrunner Service Manual

1. Understanding the eBook 700 Frontrunner Service Manual
 - The Rise of Digital Reading 700 Frontrunner Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 700 Frontrunner Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 700 Frontrunner Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 700 Frontrunner Service Manual
 - Personalized Recommendations
 - 700 Frontrunner Service Manual User Reviews and Ratings
 - 700 Frontrunner Service Manual and Bestseller Lists
5. Accessing 700 Frontrunner Service Manual Free and Paid eBooks
 - 700 Frontrunner Service Manual Public Domain eBooks
 - 700 Frontrunner Service Manual eBook Subscription Services

- 700 Frontrunner Service Manual Budget-Friendly Options
- 6. Navigating 700 Frontrunner Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 700 Frontrunner Service Manual Compatibility with Devices
 - 700 Frontrunner Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 700 Frontrunner Service Manual
 - Highlighting and Note-Taking 700 Frontrunner Service Manual
 - Interactive Elements 700 Frontrunner Service Manual
- 8. Staying Engaged with 700 Frontrunner Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 700 Frontrunner Service Manual
- 9. Balancing eBooks and Physical Books 700 Frontrunner Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 700 Frontrunner Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 700 Frontrunner Service Manual
 - Setting Reading Goals 700 Frontrunner Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 700 Frontrunner Service Manual
 - Fact-Checking eBook Content of 700 Frontrunner Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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