

SUZUKI DT3.5

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	
Strokes	3 (stroke/5000)
Idle	42 mm (1.65 in.)
Stroke	42 mm (1.65 in.)
Displacement	89.8 cc (3.4 in. cu.)
Spark Plug	
NGK	BP7ES
Electrode Gap	0.4-0.2 mm (0.024-0.020 in.)
Ignition Type	Breaker Point
Breaker Point Gap	0.2-0.4 mm (0.012-0.016 in.)
Ignition Timing @ 3000 rpm	25.5° BTDC
Carburetor	
Make	Minolta
Model	SV-14-13
Idle Speed (in gear)	900-1000 rpm
Fuel/Oil Ratio	50:1

SIZES—CLEARANCES	
Power Head End Gap	0.15-0.25 mm (0.006-0.010 in.)
Power to Cylinder Clearance	0.052-0.014 mm (0.0021-0.0006 in.)

SIZES—CLEARANCES (CONT.)	
Power Pin Diameter	11.996-12.000 mm (0.4707-0.4724 in.)
Max. Crankshaft Runout at Main Bearing Journal	0.08 mm (0.0032 in.)
Max. Connecting Rod Small End Side Skirt	0.07 mm (0.0028 in.)

TIGHTENING TORQUES	
Power Head Mounting Screws and Nuts	15-20 N·m (11-14 ft.-lbs.)
Crankcase	8-12 N·m (6-9 ft.-lbs.)
Plywood Nut	20-30 N·m (15-22 ft.-lbs.)
Standard Screws:	
5 mm	0.4 N·m (0.3 ft.-lbs.)
6 mm	0.7 N·m (0.5 ft.-lbs.)
8 mm	1.0-1.5 N·m (0.7-1.1 ft.-lbs.)
10 mm	2.0-3.0 N·m (1.5-2.2 ft.-lbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuel/oil ratio should be 50:1 during break-in of a new or rebuilt engine and 50:1 for normal service when using a SEA certified TC-W engine oil or Suzuki "CC" oil. When using any other type of two-stroke engine oil, fuel/oil ratio should be 50:1 during break-in and 50:1 for normal service. Manufacturer recommends regular or octane sensitive gasoline having an 85/85 octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 85 mL (2.9 oz.) of SAE 90 hypoid medium gear oil. Ballast vent and oil plugs normally using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni SV-14-13 carburetor is used. Refer to Fig. S22-1 for exploded view. Initial setting of pilot air screw (15) to a lightly seated position should be 1/4 turn. Final carburetor adjustments should be made with engine at normal operating temperature and running in forward gear. Adjust idle/stop screw (12) to engine idle at approximately 900-1000 rpm. Adjust pilot air screw so engine idle smooth and will accelerate cleanly without hesitation. If necessary, readjust throttle stop screw to obtain 900-1000 rpm idle speed.

Main fuel metering is controlled by main jet (2). Standard main jet size for normal operation is #90. Standard pilot jet (14) size is #15.

To check float level, remove float level (7) and lower carburetor body (3). Base of float (8) should be 12-14 mm (0.47-0.55 in.) away from seating ring surface of carburetor body with seating ring (9) removed. Adjust float level by bending float tang.

FUEL PUMP. A diaphragm fuel pump (Fig. S22-2) is mounted on the side of power head cylinder block and is actuated by pressure and vacuum pulsations from the engine crankcase.

When servicing pump, defective or questionable parts should be replaced. Diaphragm should be removed if air leaks or cracks are found, or if deterioration is evident.

NEED VALVE. The need valve is located in a need plate that is located

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Wenbin Ji



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mechanics and do it yourself mechanics **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service
Section,1971 *Suzuki Service Manual* Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department,197?
Suzuki: Service Manual Suzuki Motor Corporation (Hamamatsu), *Suzuki Service Manual, Model TS250R.* Suzuki
Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 *Suzuki Service Manual, Model TS 185* Suzuki Jidōsha
Kōgyō Kabushiki Kaisha. Export Service Section,1971 **Suzuki DT9.9/16 Service Manual** ,1984 **Suzuki GSF600 &
1200 Bandit Fours Service and Repair Manual** Matthew Coombs,1997 Suzuki GSF600 GSF1200 Bandit Fours 1995 97
Shop Manual Haynes Covers 6cc and 12cc models 256 pgs 614 b w ill **Suzuki Service Manual** Suzuki Jidōsha Kōgyō
Kabushiki Kaisha. Export Service Section,1974 *Suzuki DT 3.5 Service Manual* ,1979 *Suzuki LT-F250 Service Manual*
Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department,1992 *Suzuki Service Manual* Suzuki
Jidōsha Kōgyō Kabushiki Kaisha,1970* **Suzuki DT25 Service Manual** Suzuki Motor Co,1976 **Suzuki Carry Da63t
Electrical Service Manual & Diagrams** James Danko,2011 **Suzuki TL1000S, TL1000R & DL1000 V-Strom '97 to
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a three year old chimpanzee named ham in the biopack couch for the mr 2 suborbital test flight hams training took place in part at cape canaveral s hangar s on jan 31 1961 a mercury redstone launched from cape canaveral carrying the ham over 400 miles down range in an arching trajectory that reached a peak of 158 miles above the

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